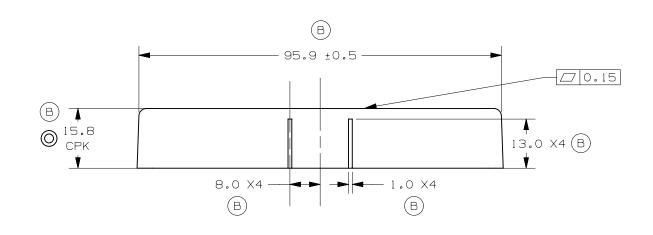
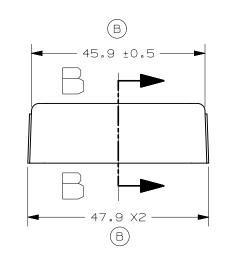
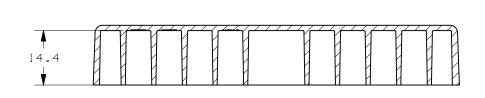


LTR	DATE	REVISION	CHK	APD
Α	07/29/14	510769ERA-NEW RELEASE FYUE		
В	12/30/14	511250ECA-ADD FOUR RIBS FYUE		
				_







SECTION B-B

STANDARD NOTES FOR MOLDED PARTS:

- 1. UNLESS OTHERWISE NOTED, DRAFT COULD BE 0.5 TO 1° PER SIDE.
- 2. UNDESIGNATED CORNERS SHALL NOT EXCEED 0.15mm.
- 3. EJECTORS PERMITTED ONLY ON THE SURFACES SHOWN.
 EJECTOR PIN MARKS MAY BE RECESSED IN PLASTIC
 UP TO 0.1mm. EJECTORS SHALL NOT LEAVE PLASTIC
 STANDING BEYOND THE DESIGN SURFACES. EJECTOR
 PIN SIZE, SHAPE, AND SPECIFIC LOCATION SHALL BE
 REVIEWED AND APPROVED BY LITTELFUSE MANUFACTURING
 ENGINEERING PRIOR TO TOOL CONSTRUCTION.
- 4. UNLESS OTHERWISE NOTED, FLASH SHALL NOT EXCEED O.1mm AT ANY LOCATION.
- 5. SINK MARKS SHALL NOT EXCEED 0.05mm IN DEPTH. NO PROTRUSIONS ARE ALLOWED.
- 6. ANY MOLDED-IN CHARACTERS SHALL BE RECESSED IN PLASTIC AND HAVE A DEPTH OF 0.25mm MAX.
- 7. THE 3D MODEL OF THIS PART IS TO BE USED AS A REFERENCE ONLY. UNLESS OTHERWISE NOTED, ACCEPTANCE OF PRODUCT WILL BE BASED ENTIRELY ON CONFORMANCE TO THE DIMENSIONS AND TOLERANCES SHOWN ON THIS DRAWING.
- 8. A TOOL DESIGN REVIEW MUST BE CONDUCTED PRIOR TO FABRICATION OF ANY TOOLING. FABRICATION OF TOOLING SHALL BEGIN ONLY AFTER APPROVAL OF THE TOOL DESIGN BY LITTELFUSE MANUFACTURING ENGINEERING.
- 9. REGRIND SHALL NOT EXCEED 25%.
- 10. EACH CAVITY SHALL HAVE A UNIQUE ID MARK. LITTELFUSE MFG. WILL APPROVE LOCATION AND TYPE.

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	-				
	-				
	-				
	NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M

BILL OF MATERIAL

	HERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. S IN BRACKETS [] ARE INCHES	
UNLESS O	HERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.	
0	DENOTES CRITICAL CHARACTERISTICS.	

DENOTES CPK DIMENSIONS, -MINIMUM CPK VALUE DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION

OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS

DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO

		ALLOW FOR MAXIMUM 1	TOOL LIFE		-
OPIES	ТО	MATL SPEC Mapex PA66	A 0 5 2 0 F N - 0 3	BK (30%GF)	
9	18				
1 0	19	FINISH			
12	20				
1 3	2 1	DRW FYUE	DATE 06/06/14	SCALE 1:1	
1 4	23				
15	33	CHK	DATE	SUPER DR	
16	43	APPD [DATE	FINSH GOOD WT	_

	6 1	5 33					_					
	7 1	6 43	APPD		DAT	E		FIN	SH GO	OD WT		
	8 1	7 53									GRAMS	/PIECE
	TOLERANCES UNLESS OT				HERW	ISE	SPEC	IFIE	D (RE	F. 15	2768	- fH)
	DIMENSION		0.5	- 3	OVER -	ир то 6	over 6 -	30	over 30 -	ир то 120	over 120 -	UP TO 400
	TOLERANCE ±0.05		05	±0.05 ±0.1		±0.15 ±0.2		2				
3RD ANGLE TITLE PROJECTION						GRI	n					

GRID



\oplus - \Box	GKID
	REVISION DRWG. NO.
# Littelfuse	B 901-32

(၁ (rev LOWED. AL 3 - NO PENCIL CHANGES A GENERATED DRAWING CAD