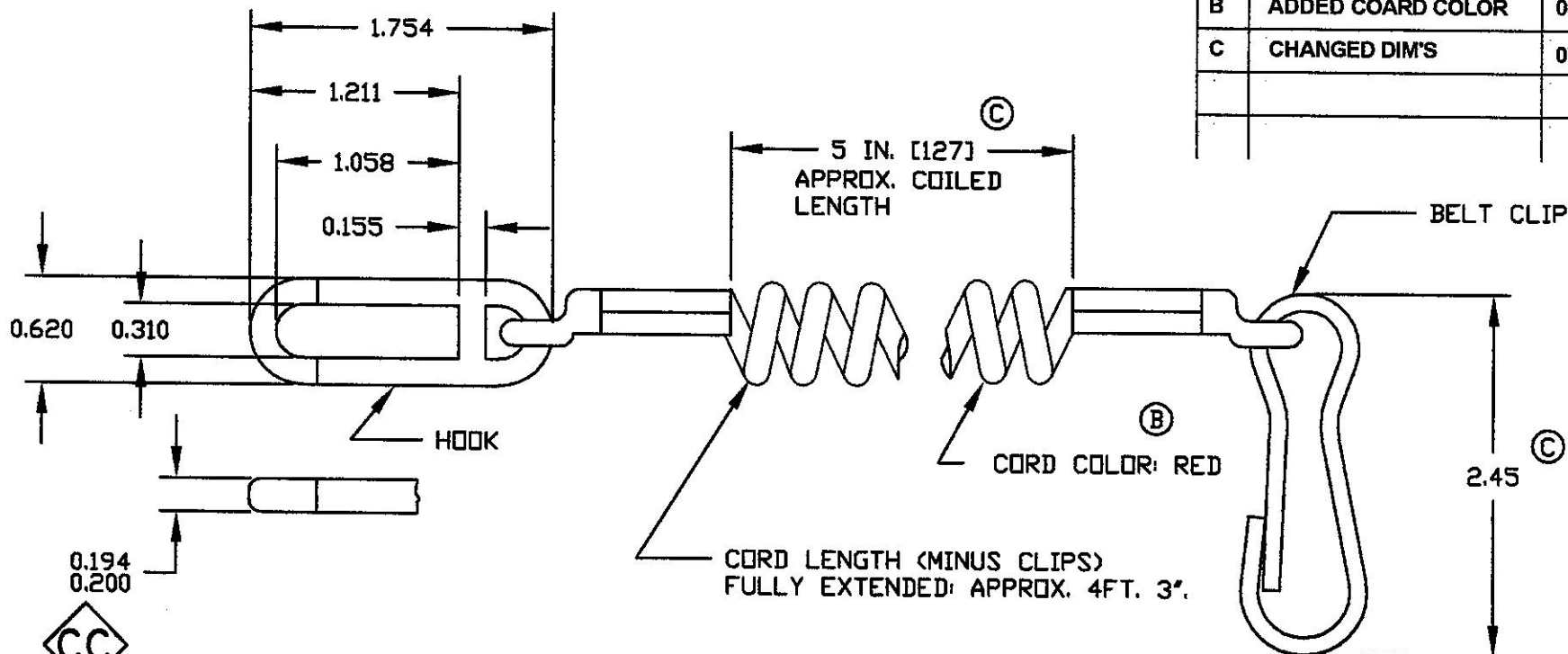


Revision Control Record

Rev.	Description of Change	ECN No.	Date
A	RELEASED	01727	12/4/01
B	ADDED COARD COLOR	03103	2/26/03
C	CHANGED DIM'S	07140	5/08/07



- NOTES:
1. LANYARD COMPONENTS: COILED CORD (POLYURETHAN CURLY CORD),
HOOK: (MADE OF ACETAL TO FIT ON TOGGLE),
BELT CLIP: (ACETAL) ATTACHES TO OPERATOR.
2. HOOK AND CORD MATERIAL TO HAVE UV RESISTANCE: PART MUST NOT
BE DAMAGED WHEN EXPOSED TO SUNLIGHT FOR A PERIOD OF 5 YEARS.
3. LANYARD TO BE CAPABLE TO PERFORM PROPERLY AT -20°C TO 70°C.

Tolerances. Unless otherwise specifically noted, the following are default tolerances:

- 3-place Decimal Dimensions ± 0.02 "
- 3-place Decimal Dimensions ± 0.004 "
- Angular Dimensions ± 1.0 Deg.
- Metric: Refer to equivalent English Dimension Tolerance
- NOTE: All tolerances are Non-Cumulative. <<<

Dimensional Units. All dimensions are expressed in inches except those shown in brackets (xxx) are expressed in millimeters

"REF." or an Asterisk (*) = Non-Toleranced Reference Dimension, shown for clarification purposes only.

PROPRIETARY INFORMATION. This Engineering Drawing, and the information contained herein, is proprietary to Cole Horse Co. and may not be disclosed, reproduced, or in any other way transferred or communicated to any other party without the express written consent of an authorized representative of Cole Horse Company.

DESIGN CONTROL. It is the responsibility of the individual using / referencing this drawing to ensure that the noted design revision level agrees with the revision level of the Controlled Document (Master Drawing). This is a NON-CONTROLLED DOCUMENT unless otherwise specifically noted.

DO NOT SCALE. Dimensional variation may occur during printing / reproduction.

Special Characteristics:



Critical Characteristic, relating to Safety and/or Regulatory Compliance



Significant Characteristic relating to Process Control (SPC)



Key Characteristic relating to Form - Fit - Function as defined by Cole Horse Company and/or the Customer

(Note that the identification of any Characteristics as being "Special" does not alter the requirement that ALL specified dimensions & tolerances must be met.)



Cole Horse Co.

20 Old Colony Ave., South Boston, MA, 02127
Phn: 617-268-2100 Web: www.colehorse.com

Description:

LANYARD

Drawing /
Part No.:

M-598

Current Rev.

C

Used On or Ref.: **EX-27551-K** Scale: **1:1** Drawn By: **GA** Date Drawn: **12/04/01**

Responsible Engineer: **GA** Pg. 1 of 1