

0.25	0.010
0.58	0.015
0.78	0.031
0.86	0.034
1.01	0.040
1.14	0.045
2.54	0.100
3.30	0.130
3.42	0.135
6.29	0.248
6.40	0.252
6.60	0.260
6.85	0.270
11.04	0.435
11.20	0.441
16.53	0.651
18.66	0.656
18.66	0.735
19.05	0.750
19.30	0.760
19.43	0.765
28.44	1.120
28.57	1.125

20 EST

15

9/16-18UNF-2A

"NORMALLY OFF"
SWITCH MUST MAKE
CONTACT WITHIN
THIS RANGE.

$$\frac{0.25}{0.38} R$$
$$\begin{array}{r} 330 \\ \hline 342 \end{array} \text{ DIA.}$$
$$\frac{1.01}{1.14} R$$

VIEW A
(2X)

$$\frac{6.29}{6.40} \text{ DIA.}$$

11.04
11.20

NOTE:

1. SILVER LAMINATED CONTACT SURFACES
2. $3.17 \text{ Kg} \pm 0.90 \text{ Kg}$ [7LB $\pm$ 2LB] SPRING PRESSURE WHEN DEPRESSED FLUSH WITH HOUSING.
3. INSTALLATION TORQUE $40.67 \text{ N}\cdot\text{m}$ [30 FT. LBS.] MAX.
4. SWITCH HOUSING SHALL BE CODE DATED AS TO WEEK & YEAR OF SWITCH MANUFACTURE.
5. BALL SHOULD NOT BE DEPRESSED BELOW SURFACE OF HOUSING

DO NOT SCALE

LET	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	DRAWN	CHECKED	APPR'D	SCALE	DATE DRAWN
								H	EA	14 4-5-77		1=1	6-7-62
								FINISH H	COLE-HERSEE COMPANY BOSTON, MASS 02127, U S A				DATE BLUEPRINT
								TOLERANCES FRACTIONAL $\pm$ DECIMAL ± 0.25	NEUTRAL SAFETY SW.				92102

SPAULDING CO , INC 21 10961

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