



#### **Agency Approvals**

Agency	Agency File Number
<b>71</b>	E128662

#### **Maximum Ratings and Thermal Characteristics**

(T<sub>A</sub>=25°C unless otherwise noted)

Parameter	Symbol	Value	Unit
Operating Junction	$T_{J}$	-55 to 125	°C
Storage Temperature Range	T <sub>STG</sub>	-55 to 150	C
Current Rating <sup>1</sup>	I <sub>PP</sub>	6	kA
Typical Thermal Resistance Junction to Lead	R <sub>eJL</sub>	10	°C/W
Typical Thermal Resistance Junction to Ambient	$R_{\Theta JA}$	50	°C/W

#### Note:

1. Rated min  $\rm I_{\rm pp}$  measured with 8/20 $\!\mu s$  pulse.

# **Description**

The LTKAK6 series offers superior clamping characteristics over standard S.A.D. technologies by virtue of the Littelfuse Foldbak<sup>TM</sup> technology, which provides a clamping voltage lower than the avalanche voltage (but above the rated working voltage). Therefore, any voltage rise due to increased current conduction is contained to a minimum, providing the best possible protection level.This LTKAK6 series can be combined in series or parallel solutions to offer various clamping levels and surge withstand options.

The LTKAK6 SMT package provides a more compact PCB layout than typical through-hole AK TVS components.

#### **Features**

- High Power TVS designed in a surface mount and compact SMTO-218 package
- Patent pending package design
- Foldbak<sup>™</sup> Technology for superior clamping characteristics
- Tube or tape and reel pack options available
- Ideal for automatic pick and place assembly and reflow process to reduce the manufacturing cost and increase the soldering quality as compared to axial leaded packages

- Low clamping and slope resistance.
- Sharp breakdown voltage.
- Meet MSL level1, per J-STD-020, LF maximum peak of 245°C
- Pb-free E3 means 2nd level interconnect is Pb-free and the terminal finish material is tin(Sn) (IPC/JEDEC J-STD-609A.01)
- UL Recognized compound meeting flammability rating

#### **Functional Diagram**



## Electrical Characteristics (T<sub>A</sub>=25°C unless otherwise noted)

Part Numbers	Standoff Voltage (V <sub>so</sub> )	Max. Reverse Leakage (I <sub>R</sub> ) @V <sub>SO</sub>		kdown Voltage @ I <sub>T</sub>	Test Current I <sub>T</sub>	Max. Clamping Voltage V <sub>C</sub> @ (I <sub>PP</sub> )	Max. Temp Coefficient of V <sub>BR</sub>	Max. Capacitance 0V Bias 10kHz
	(V)	¨(μ <b>A</b> ) ຶ	Min Volts	Max Volts	(mA)	Volts	(%/°C)	(nF)
LTKAK6-058C	58	10	64	70	10	110	0.1	6.5
LTKAK6-066C	66	10	72	80	10	120	0.1	5.5
LTKAK6-076C	76	10	85	95	10	140	0.1	4.5

Note: Using 8/20 waveshape as defined in IEC 61000-4-5 2nd edition.

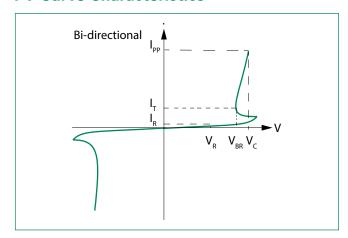
#### **Surge Ratings**

	Max Peak Pulse Current (I <sub>pp</sub> )			
Part Numbers	(80/20μS) (A)	(10/350μS) (A)		(10/1000µS) (A)
	Min	Min	Тур	Min
LTKAK6-058C	6,000	900	1,100	430
LTKAK6-066C	6,000	900	1,100	430
LTKAK6-076C	6,000	900	1,100	430



# **LTKAK6 Series** SMT0-218 - 6KA

## **I-V Curve Characteristics**



# P<sub>PPM</sub> Peak Pulse Power Dissipation --

Max power dissipation

V<sub>R</sub> Stand-off Voltage --

Maximum voltage that can be applied to the TVS without operation

V<sub>BR</sub> Breakdown Voltage -- Maximum voltage that flows though the TVS at a specified test current (I<sub>7</sub>)

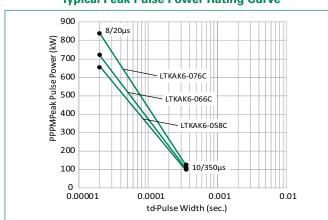
V<sub>c</sub> Clamping Voltage --Peak voltage measured across the TVS at a specified lppm (peak impulse current)

Reverse Leakage Current --

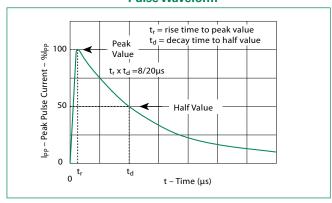
Current measured at V<sub>R</sub>

# Ratings and Characteristic Curves (T<sub>A</sub>=25°C unless otherwise noted)

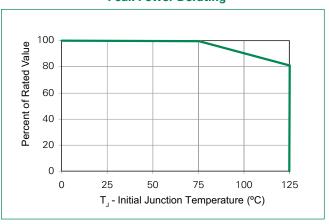
#### **Typical Peak Pulse Power Rating Curve**



#### **Pulse Waveform**



#### **Peak Power Derating**



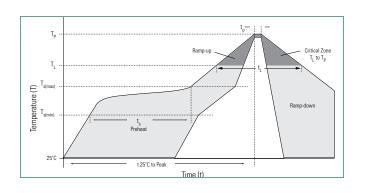
Please contact Littelfuse for reliability or FIT/MTBF data , the performance is subject to vary and depends on the end customers' application condition



# LTKAK6 Series SMT0-218 - 6KA

# **Soldering Parameters**

<b>Reflow Cond</b>	Lead-free assembly		
	-Temperature Min (T <sub>s(min)</sub> )	150°C	
Pre Heat	- Temperature Max (T <sub>s(max)</sub> )	200°C	
	-Time (min to max) (t <sub>s</sub> )	60 – 180 secs	
Average ram	Average ramp up rate (Liquidus Temp (T <sub>A</sub> ) to peak		
T <sub>S(max)</sub> to T <sub>A</sub> - I	3°C/second max		
Reflow	- Temperature (T <sub>A</sub> ) (Liquidus)	217°C	
nellow	-Time (min to max) (t <sub>s</sub> )	60 - 150 seconds	
Peak Tempera	245 <sup>+0/-5</sup> °C		
Time within	Time within 5°C of actual peak Temperature (t <sub>p</sub> )		
Ramp-down	6°C/second max		
Time 25°C to peak Temperature (T <sub>p</sub> )		8 minutes Max.	
Do not excee	ed	245°C	



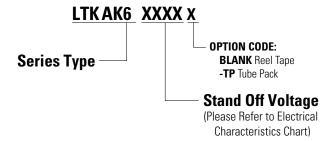
## Flow/Wave Soldering (Solder Dipping)

Peak Temperature :	260°C
Dipping Time :	10 seconds
Soldering :	1 time

## **Physical Specifications**

Weight	Contact manufacturer
Case	Epoxy encapsulated
Terminal	Tin plated lead, solderable per
leriiiilai	MIL-STD-202 Method 208

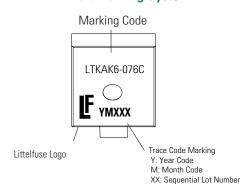
## **Part Numbering System**



#### **Physical Specifications**

High Temp Storage	JESD22-A103
HTRB	JESD22-A108
MSL	JESDEC-J-STD020, Level 1
H3TRB	JESD22-A101
RSH	JESD22-B106

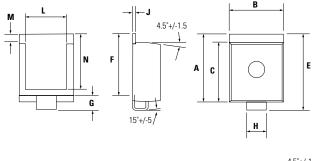
# **Part Marking System**

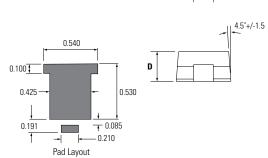




# LTKAK6 Series SMT0-218 - 6KA

## **Dimensions — SMTO-218**



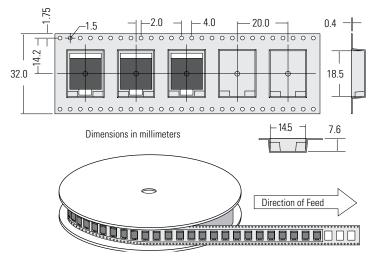


Dimension	Inches		Millimeters	
	Min	Max	Min	Max
Α	0.621	0.655	15.78	16.63
В	0.529	0.594	13.43	15.09
С	0.544	0.561	13.83	14.24
D	0.273	0.285	6.94	7.24
E	0.702	0.737	17.82	18.72
F	0.567	0.587	14.40	14.90
G	0.087	0.126	2.20	3.20
Н	0.193	0.222	4.89	5.65
J	0.028	0.033	0.72	0.85
L	0.400	0.440	10.17	11.17
M	0.073	0.112	1.85	2.85
N	0.510	0.533	12.95	13.55

#### **Packaging**

Part Number	Weight	Packing Mode	Base Quantity
LTKAK6-xxxC	4.34g	Tape & Reel – 32mm/13" tape	400
LTKAK6-xxxC-TP	4.34g	Tube Pack	100(25/Tube)

# **Tape and Reel Specification**



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