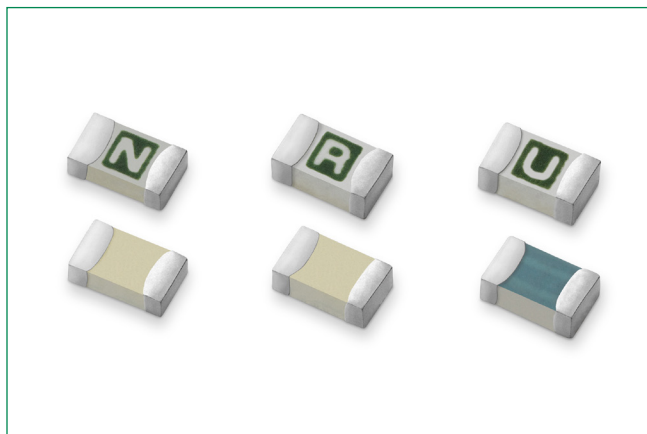


# 441 Series

## 0603 High I<sup>2</sup>t Fuse



### Description

This 100% Lead-free, RoHS compliant and Halogen-free fuse series has been designed specifically to provide over current protection to circuits that see high working ambient temperatures (up to 150°C) and high inrush currents.

The fuse design ensures excellent temperature stability and performance reliability.

This high I<sup>2</sup>t fuse series is designed to have ultra high inrush current withstand capability to avoid nuisance fuse open.

### Features & Benefits

- Operating Temperature from -55°C to 150°C
- 100% Lead-free, Halogen-Free and RoHS compliant
- Suitable for both leaded and lead-free reflow / wave soldering
- Ultra high I<sup>2</sup>t values

### Additional Information



Resources



Accessories



Samples

### Applications

- Handheld Electronics
- LCD Displays
- Battery Packs
- Hard Disk Drives
- SD Memory Cards

### Agency Approvals

Agency	Agency File Number	Ampere Range
cULUS	E10480	2A - 6A
SPC	29862	2A - 6A

### Electrical Characteristics

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	2A - 6A	4 Hours Minimum
350%	2A - 6A	5 Seconds Maximum

### Electrical Specifications

Ampere Rating (A)	Amp Code	Max. Voltage Rating (V)	Interrupting Rating	Nominal Resistance (Ohms) <sup>1</sup>	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> Sec.) <sup>2</sup>	Nominal Voltage Drop At Rated Current (V) <sup>3</sup>	Nominal Power Dissipation At Rated Current (W)	Agency Approvals	
								cULUS	SPC
2	002.	32	50 A @ 32 VDC	0.0302	0.3103	0.0551	0.110	X	X
2.5	02.5	32		0.0200	0.640	0.0534	0.134	X	X
3	003.	32		0.0158	1.100	0.0531	0.159	X	X
3.5	03.5	32		0.0117	1.270	0.0468	0.164	X	X
4	004.	32		0.0097	1.710	0.0475	0.190	X	X
5	005.	32		0.0073	2.880	0.0472	0.236	X	X
6	006.	32		0.0056	4.390	0.0464	0.278	X	X

#### Notes:

1. Nominal Resistance measured with < 10% rated current.
2. Nominal Melting I<sup>2</sup>t measured at 1 msec. opening time.
3. Nominal Voltage Drop measured at rated current after temperature has stabilized.

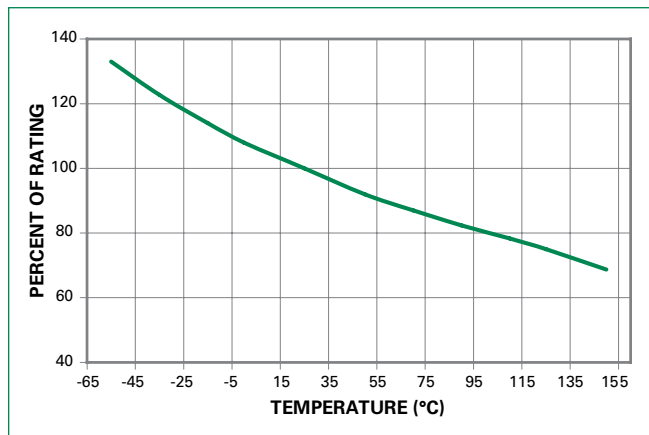
Devices designed to carry out rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Re-rating Curve" for additional re-rating information.

Devices designed to be mounted with marking code facing up.

# 441 Series

## 0603 High I<sup>2</sup>t Fuse

### Temperature Re-rating Curve



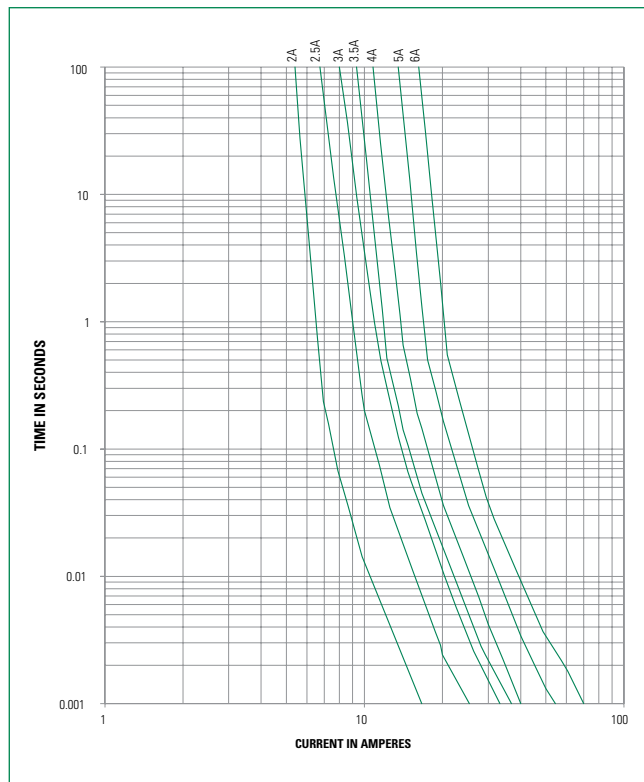
#### Note:

1. Re-rating depicted in this curve is in addition to the standard re-rating of 20% for continuous operation.

For continuous operation at 75 degrees celsius, the fuse should be rerated as follows:

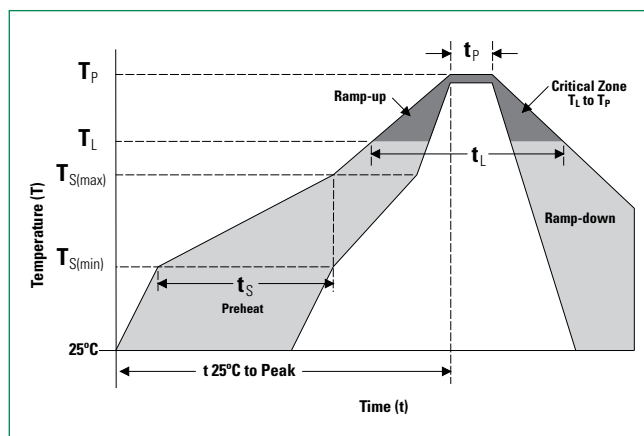
$$I = (0.80)(0.85)I_N = (0.68)I_N$$

### Average Time Current Curves



### Soldering Parameters

<b>Reflow Condition</b>		Pb – free assembly
<b>Pre Heat</b>	- Temperature Min ( $T_{s(min)}$ )	150°C
	- Temperature Max ( $T_{s(max)}$ )	200°C
	- Time (Min to Max) ( $t_s$ )	60 – 180 seconds
<b>Average Ramp-up Rate (Liquidus Temp (<math>T_L</math>) to peak)</b>		3°C/second max.
<b><math>T_{s(max)}</math> to <math>T_L</math> - Ramp-up Rate</b>		5°C/second max.
<b>Reflow</b>	- Temperature ( $T_L$ ) (Liquidus)	217°C
	- Temperature ( $t_L$ )	60 – 150 seconds
<b>Peak Temperature (<math>T_p</math>)</b>		260 <sup>+0/-5</sup> °C
<b>Time within 5°C of actual peak Temperature (<math>t_p</math>)</b>		10 – 30 seconds
<b>Ramp-down Rate</b>		6°C/second max.
<b>Time 25°C to peak Temperature (<math>T_p</math>)</b>		8 minutes max.
<b>Do not exceed</b>		260°C
<b>Wave Soldering</b>		260°C, 10 seconds max.



# 441 Series

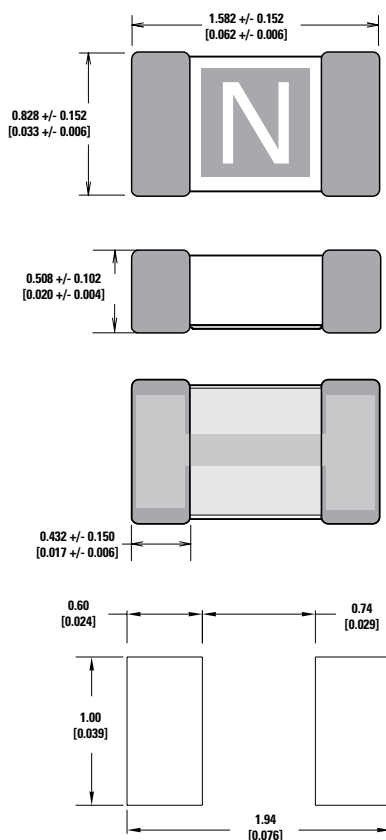
## 0603 High I<sup>2</sup>t Fuse

### Product Characteristics

<b>Materials</b>	<b>Body:</b> Advanced Ceramic <b>Terminations:</b> Ag / Ni / Sn (100% Lead-free) <b>Element Cover Coating:</b> Lead-free Glass
<b>Moisture Sensitivity Level</b>	IPC/JEDEC J-STD-020, Level 1
<b>Solderability</b>	IPC/ECA/JEDEC J-STD-002, Condition C
<b>Humidity</b>	MIL-STD-202, Method 103, Conditions D
<b>Resistance to Solder Heat</b>	MIL-STD-202, Method 210, Condition B

<b>Moisture Resistance</b>	MIL-STD-202, Method 106
<b>Thermal Shock</b>	MIL-STD-202, Method 107, Condition B
<b>Mechanical Shock</b>	MIL-STD-202, Method 213, Condition A
<b>Vibration</b>	MIL-STD-202, Method 201
<b>Vibration, High Frequency</b>	MIL-STD-202, Method 204, Condition D
<b>Dissolution of Metallization</b>	IPC/ECA/JEDEC J-STD-002
<b>Terminal Strength</b>	IEC 60127-4

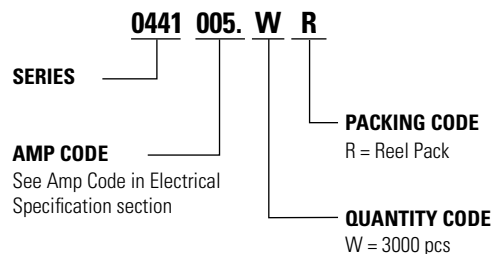
### Dimensions mm (inches)



### Part Marking System

Amp Code	Marking Code
002.	N
02.5	O
003.	P
03.5	R
004.	S
005.	T
006.	U

### Part Numbering System



### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481, IEC 60286-3	3000	WR

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