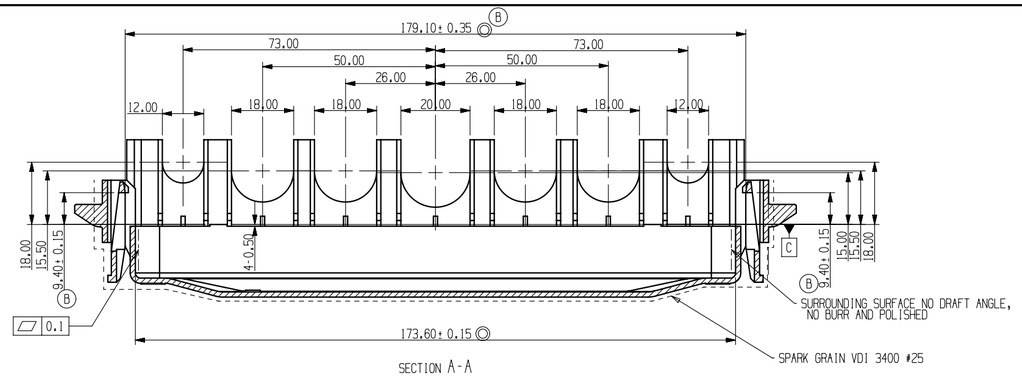
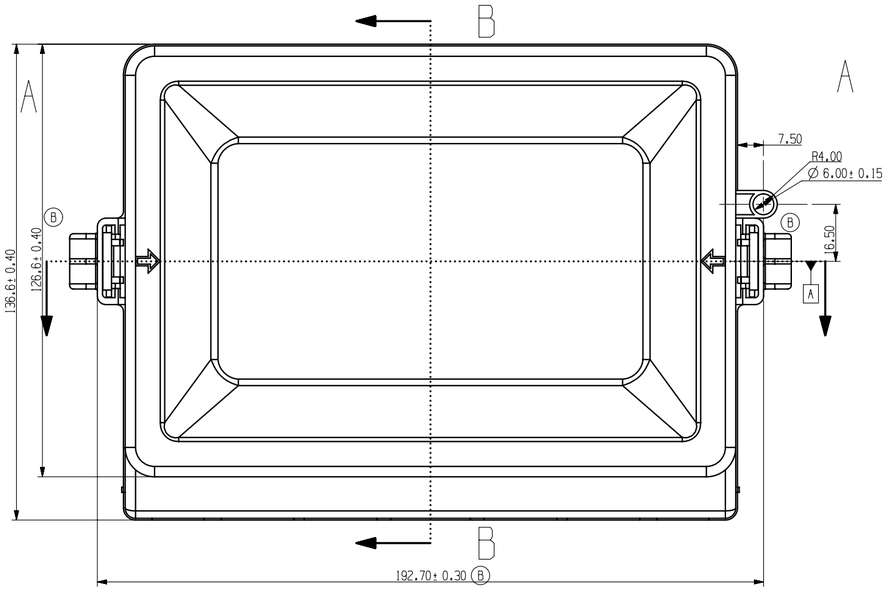
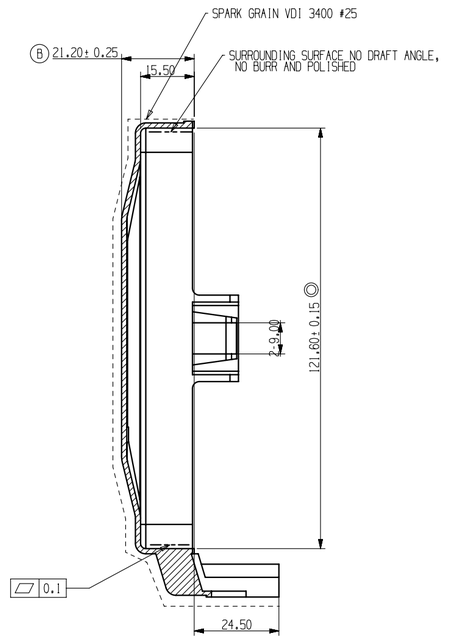
LTR	DATE	REVISION	CHK	APD
A	03/29/12	504799ERA NEW RELEASED EJIN		
B	12/06/12	507060ECA ADD TOUCH FEELING.ADD CONTROL DIMENSION 179.0± 0.3; DIMENSION UPATING: 9.4± 0.15MAS9.2+0.1/-0.0(x2);125.5± 0.4MAS125.1;136.6± 0.4MAS137.6± 0.1;21.2± 0.25MAS21.0;11.6± 0.15MAS12.5;7.6MAS7		

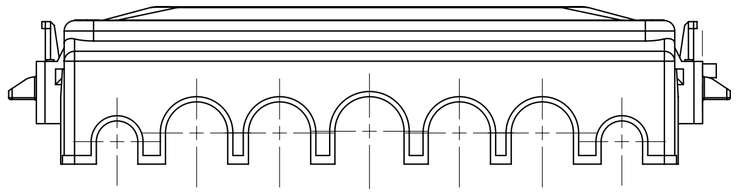


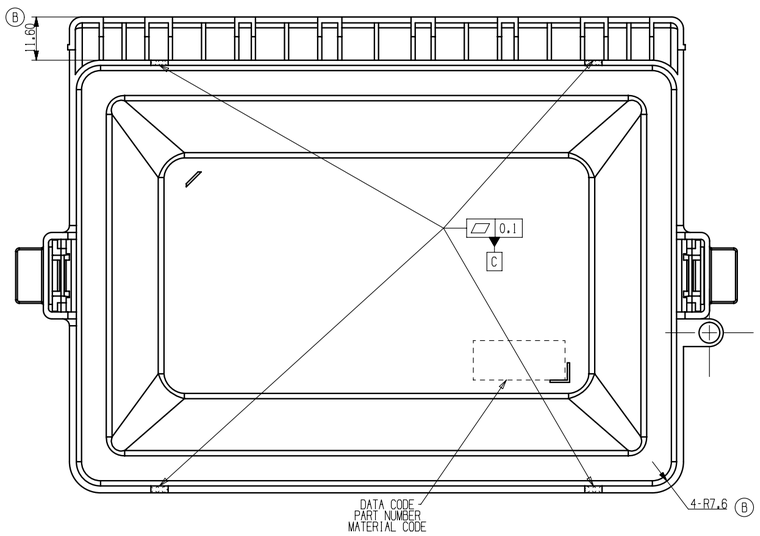
SECTION A-A





SECTION B-B





GENERAL SYMMETRY ⌯ 0.1

GENERAL CONCENTRICITY ◎ 0.1

MISSING DIMENSIONS TO BE OBTAINED FROM ASSOCIATED 3D CAD DATA FILE.
DIMENSIONS ARE SUBJECT TO GENERAL TOLERANCES, ACCORDING TO THIS DRAWING.
A DIFFERENCE TO THIS GEOMETRY MUST BE RECORDED AND IF NECESSARY CHANGED,
AMID LITTELFUSE CVP AGREEMENT.

PART CORNERS ACCORDING TO DIN ISO 13715 0.1 0.1

SPLIT LINE, EJECTOR AND INJECTION POINTS MUST HAVE A FLATNESS OF 0± 0.1MM
AND ARE NOT PERMITTED ON VISIBLE AREAS AND SLIDING GUIDES.
SILICON BASED RELEASE AGENTS NOT PREMITTED TO USE ON MOLDING PREOCESS.

DRAFT ANGLES NOT INCLUDED IN 3D MODEL SHOULD BE ACCORDING TO TOLERANCE.

THE DESIGN, PRODUCTION AND MEASUREMENT HAVE TO BE ACCORDING TO ISO 8015.

PART MUST BE FREE FORM AIR BUBBLES,STREAKS,SHRINK MARKS,SURFACE IMPERFECTION,
FLOW LINES,SHINY SPOTS AND BURN MARKS.
BORDERLINE SAMPLES OF PERMITTED DEVIATIONS WILL BE AGREED SEPARATELY WITH
LITTELFUSE IF NECESSARY

NO BURR AROUDING INSERT STUDS
MAKE SURE THE COMPRESSION LIMITER IN POSITION

NO	COMPONENT NO	DESCRIPTION	QTY/M	U/M
-				
-				
-				

BILL OF MATERIAL

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS.
DIMENSIONS IN BRACKETS [ ] ARE INCHES

UNLESS OTHERWISE SPECIFIED, DIMENSIONS DO NOT INCLUDE PLATING.

◎ DENOTES CRITICAL CHARACTERISTICS.

CPK DENOTES CPK DIMENSIONS, -MINIMUM CPK VALUE

ST DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE. PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS

CP DENOTES CP DIMENSIONS, -MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE

COPIES TO
1 9 18
2 10 19
3 12 20
4 13 21
5 14 23
6 15 33
7 16 43
8 17 53

MATL SPEC: FR5309(BLACK)

FINISH: N/A

DRW	DATE	SCALE
EJIN	03/29/12	1:1
CHK	DATE	SUPER DR
APPD	DATE	FINSH GOOD WT GRAMS/PIECE

TOLERANCES UNLESS OTHERWISE SPECIFIED (REF. ISO 2768-fH)

DIMENSION	UP TO 0.5 - 3	OVER 3 - 6	OVER 6 - 30	OVER 30 - 120	OVER 120 - 400
TOLERANCE	±0.05	0.1	±0.15	0.3	0.5

3RD ANGLE PROJECTION

TITLE: COVER-EURO6 PDU

Littelfuse® DES PLAINES, ILLINOIS 60016

REVISION: B

DRWG. NO. 873-709

METRIC COMPONENT

CAD GENERATED DRAWING – NO PENCIL CHANGES ALLOWED