

# 443E Series Fuse

## NANO<sup>2</sup>® > 250V > Slo-Blo® Fuse



### Description

The 443E Series is a Nano<sup>2</sup>, 250 V fuse. It is a surface mount Universal Modular Fuse (UMF) that complies with IEC 60127-4. It is RoHS-compliant and fully compatible with lead-free solder alloy and higher temperature profiles associated with lead-free assembly.

### Features & Benefits

- 250 VAC/VDC voltage rating with 200 A interrupting rating
- Slo-Blo® Fuse
- RoHS-compliant
- Fully compatible with leadfree solder alloys and higher temperature profiles associated with lead-free assembly
- Avoids nuisance opening due to high inrush and surge current inherent in the system
- Suits high voltage applications requiring high interrupting current

### Applications

- AC/DC power adaptor
- Telecom equipment system power
- Portable system built-in AC/DC converter

### Additional Information



Resources



Accessories



Samples

### Agency Approvals

Agency	Agency File Number	Ampere Range
	E242325	1.25A
	40046623	1.25A
	CQC17012176681	1.25A
	E10480	1.25A
	-	1.25A

### Electrical Characteristics

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	1.25 A	4 hours Minimum
200%	1.25 A	120 secs Maximum

### Electrical Specifications by Item

Ampere Rating (A)	Amp Code	Max. Voltage Rating (V)	Interrupting Rating (AC/DC)	Nominal Cold Resistance <sup>1</sup> (Ohms)	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> Sec.) <sup>2</sup>	Nominal Voltage Drop (mV)	Nominal Power Dissipation at Rated Current (W)	Agency Approval <sup>3</sup>				
1.25	1.25	250	200A @ 250VAC/ 200A @ 250VDC	0.100	3.97	165	0.456	x	x	x	x	x

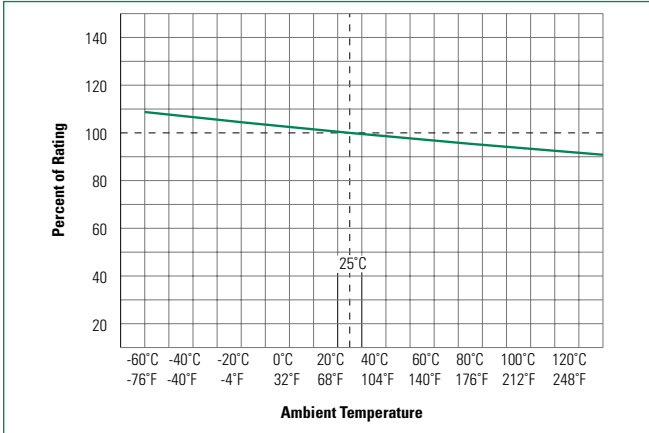
**Note:**

1. Nominal Cold Resistance measured at less than 10% of rated current at 23° C.
2. Nominal Melting I<sup>2</sup>t is measured at 10 the Ampere Rating (I<sub>a</sub>)
3. Agency Approval Table key: X = Approved or Certified, P = Pending and Blank = Not Approved
4. Have special electrical characteristic needs? Contact Littelfuse to learn more about application specific options

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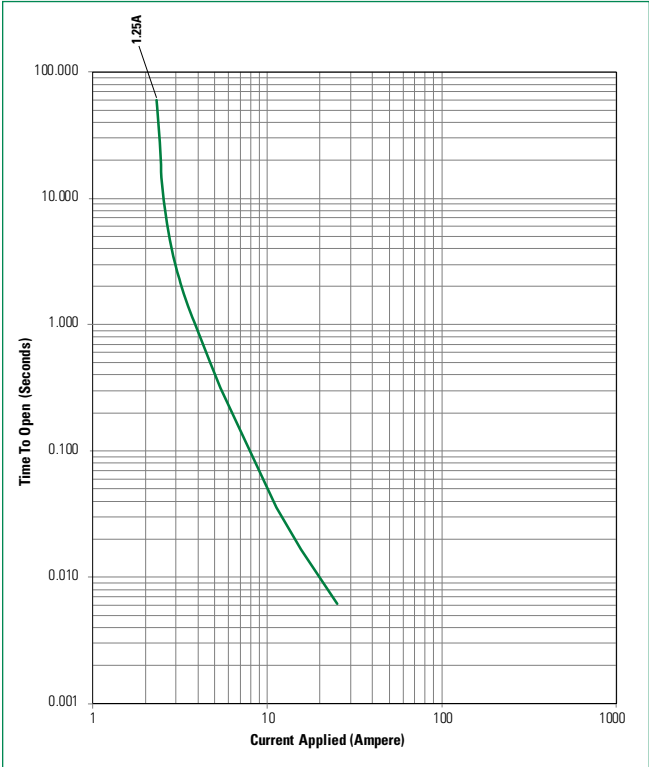
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**Temperature Re-rating Curve**



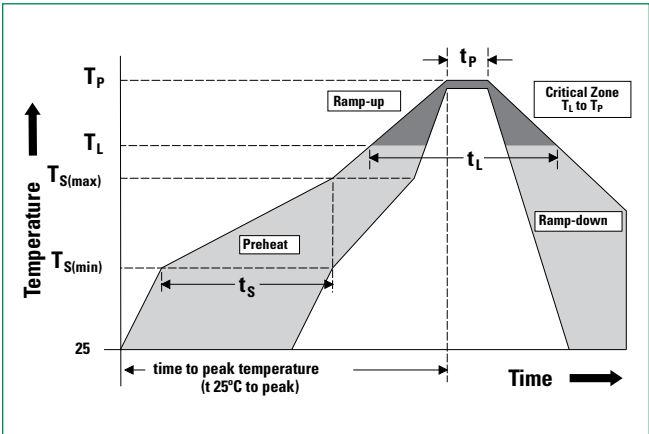
**Note:**  
Re-rating depicted in this curve is in addition to the standard re-rating of 25% for continuous operation.

**Average Time Current Curves**



**Soldering Parameters**

<b>Reflow Condition</b>		Pb – free assembly
<b>Pre Heat</b>	- Temperature Min ( $T_{s(min)}$ )	150° C
	- Temperature Max ( $T_{s(max)}$ )	200° C
	- Time (Min to Max) ( $t_s$ )	60 – 180 seconds
<b>Average Ramp-up Rate (Liquidus Temp (<math>T_L</math>) to peak)</b>		5° C/second max.
<b><math>T_{s(max)}</math> to <math>T_L</math> - Ramp-up Rate</b>		5° C/second max.
<b>Reflow</b>	- Temperature ( $T_L$ ) (Liquidus)	217° C
	- Temperature ( $t_t$ )	60 – 150 seconds
<b>Peak Temperature (<math>T_p</math>)</b>		260 <sup>+0/-5</sup> ° C
<b>Time within 5° C of actual peak Temperature (<math>t_p</math>)</b>		20 – 40 seconds
<b>Ramp-down Rate</b>		5° C/second max.
<b>Time 25°C to peak Temperature (<math>T_p</math>)</b>		8 minutes max.
<b>Do not exceed</b>		260° C
<b>Wave soldering</b>	260° C Peak Temperature, 3 seconds max.	



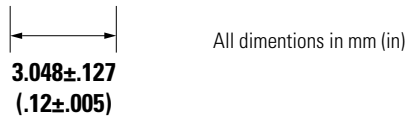
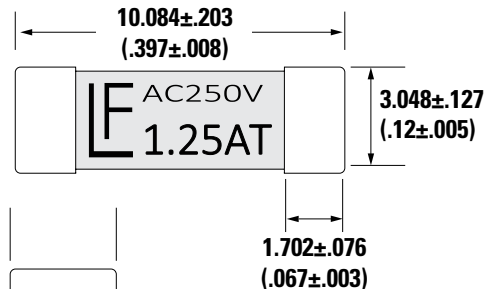
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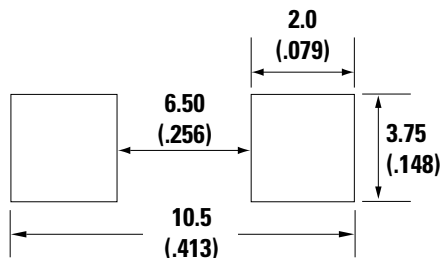
### Product Characteristics

<b>Materials</b>	<b>Body:</b> Ceramic <b>Cap:</b> Silver Plated Brass
<b>Product Marking</b>	Voltage rating, Ampere rating, T-Characteristic, "T" and Brand
<b>Temperature Humidity Bias</b>	MIL-STD-202, Method 103, (85° C, 85%RH with 10% hold current)
<b>Solderability</b>	MIL-STD-202, Method 208 (95% coverage)
<b>Resistance to Soldering Heat</b>	MIL-STD-202, Method 210
<b>Pulse Test</b>	IEC 60127-1; 9.5 (25° C +/-5° C, pulse 100% rated current)
<b>Terminal Strength Test</b>	MIL-STD-202, Method 211, Test Condition A (5N force to the side for 60sec)
<b>Endurance Test</b>	IEC 60127-1; 9.4 (25° C +/-5° C, 100% rated current for 1 hour, stop current for 15 mins. 100 cycles. Test for voltage drop to determine maximum power disipation)
<b>Operating Temperature</b>	-55° C to 125° C
<b>Temperature Cycling</b>	JESDD22 - A104 (-40° C to 125° C)
<b>High Frequency Vibration</b>	MIL-STD-202, Method 204 (55Hz – 2Hz, 10G)
<b>Low Temperature Storage</b>	MIL-STD-202, Method 108 (-40° C for 1000 hours)
<b>High Temperature Storage</b>	MIL-STD-202, Method 108 (125° C for 1000 hours)
<b>Mechanical Shock</b>	MIL-STD-202, Method 213, (50 G's peak for 11 milliseconds, halfsine waveform/10 – 55 Hz)
<b>High Temperature Operating Life Test</b>	JESD 22 - A108 (125° C rated current at any voltage <= to rated voltage); 1000H duration

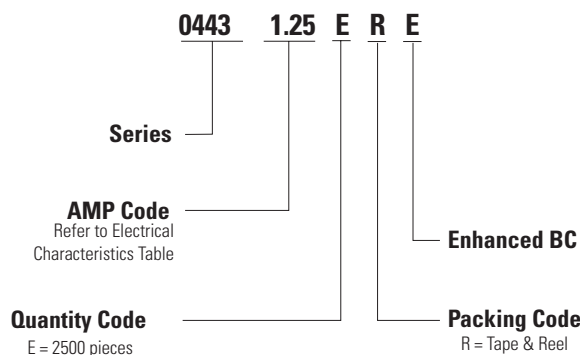
### Dimensions



### Recommended Pad Layout



### Part Numbering System



### Packaging

Packaging Option	Form Factor	Packaging Specification	Quantity	Quantity & Packaging Code
24mm Tape and Reel	Surface Mount	EIA-RS 481-2 (IEC 60286-3)	2500	ERE

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