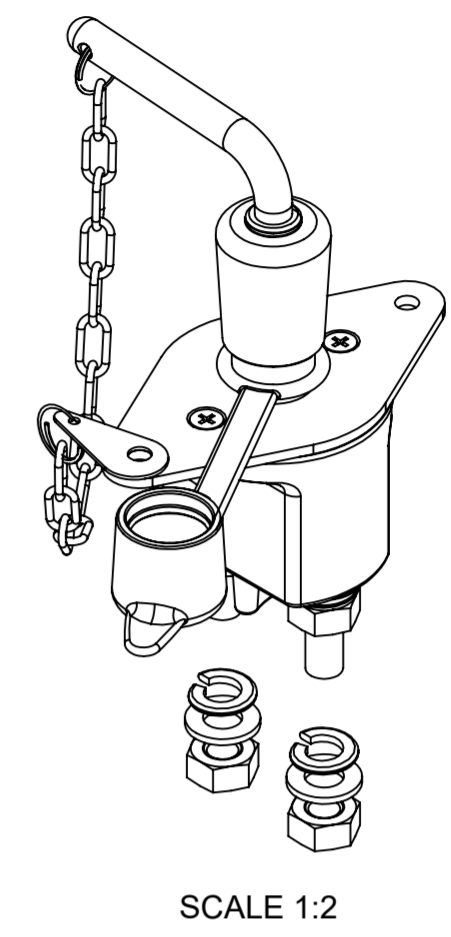
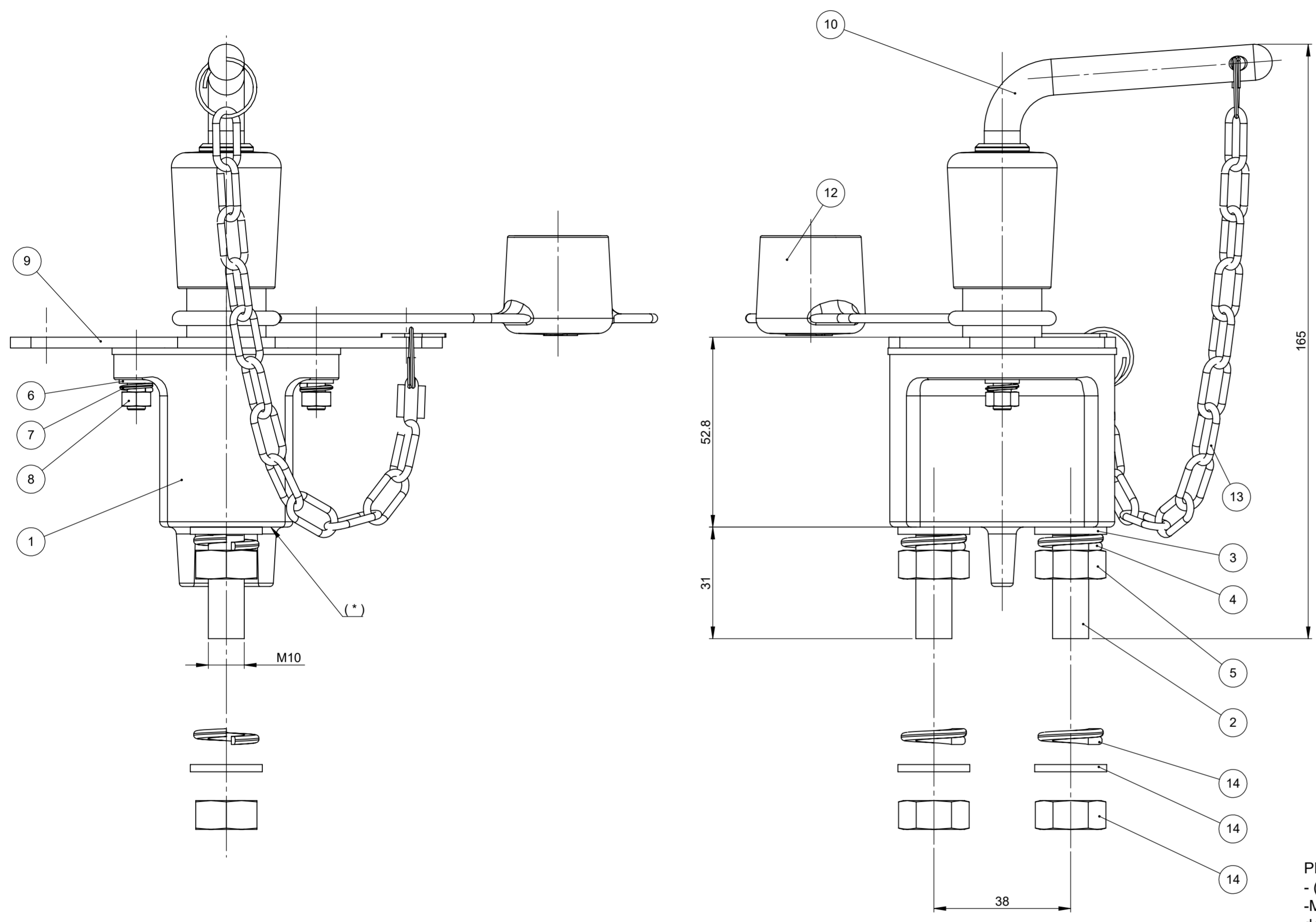
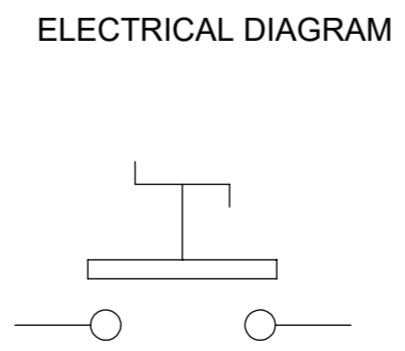
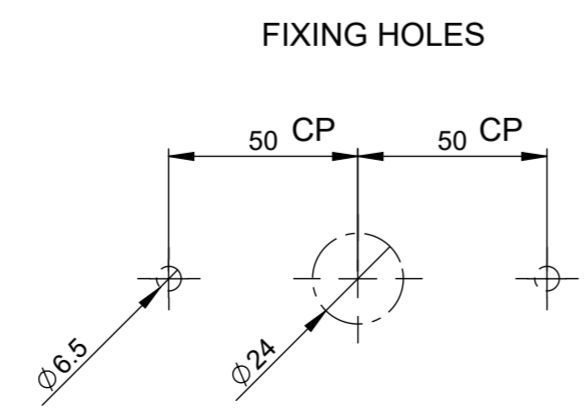
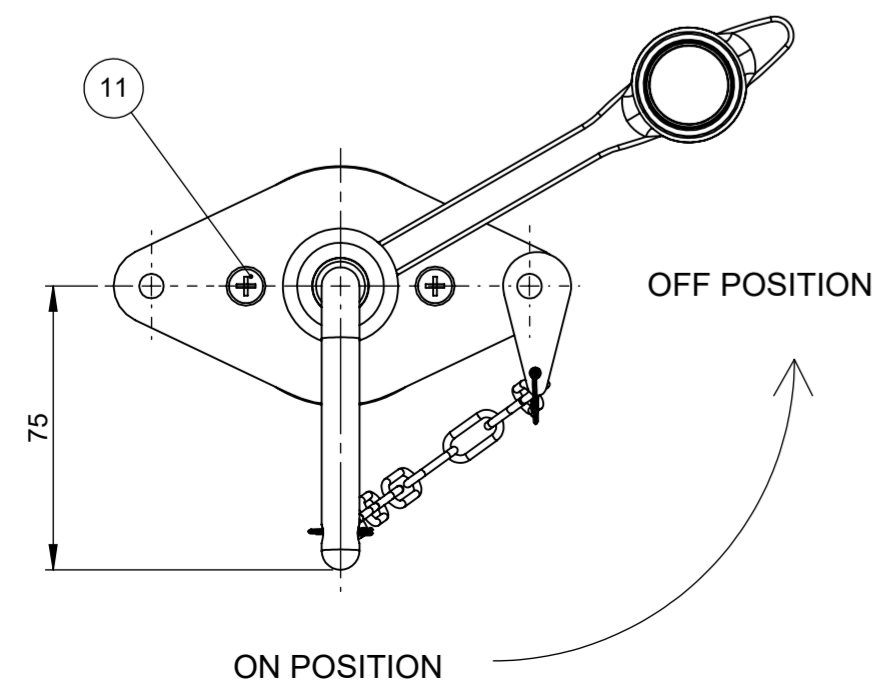


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REVISIONS				
REV.	DESCRIPTION	DATE	DESIGNED	APPROVED
A	First issue of outline drawing	28-May-20	L.Dal Molin	M.Tinto



POS.	P/N	DESCRIPTION	MATERIAL	Q.TY	U/M
14		Kit IGC/250F		1	EA
13	00902500	Complete chain for lever/key	Steel	1	EA
12	00902600	Cap eyelet for lever	Rubber	1	EA
11	00902400	Complete lever	Steel and rubber	1	EA
10		Screw M5x20	Steel	2	EA
9		Upper body cam	Steel	1	EA
8		Nut M5	Steel	2	EA
7		Spring washer To 5	Steel	2	EA
6		Plain washer Tc 5.3x9	Steel	2	EA
5		Nut M10	Steel	2	EA
4		Spring washer To 10	Steel	2	EA
3		Washer Te 10.5x20	Steel	2	EA
2		M10 fixed contact screw	Copper	2	EA
1		Cont.-holder 2xM10	Phenolic resin	1	EA



**PRESCRIPTIONS**  
 - ( \* ) Marking of date of manufacturing  
 -Maximum torque of closing nuts M6 (to fix the device to the chassis)= 8 ± 1 Nm  
 -Maximum torque of closing nuts M10 provided in the kit= 22 ± 1.1Nm  
 -Torque of handle 3.5 ± 2 Nm at 23°C  
 -Currents:  
 250A continuously  
 1500A for 30seconds at 23°C  
 2000A for 5seconds (short circuit) at 23°C  
 -Nominal tension: 14V ± 28V  
 -Number of electrical operations: 5000  
 -Number of mechanical operations: 5000

SAP drawing number:  
 Material and treatments:

DIMENSIONS AND TOLERANCES IN MILLIMETERS, DEFINED ACCORDING TO ISO 1101-2017.			
linear dimensions			
0,5	>3	>6	>120
3	6	30	120
±0,2	±0,3	±0,5	±0,8
angle (for range of lengths)			
up to	>10	>50	>120
10	50	120	400
±1°30'	±1°	±0°30'	±0°15'
●	FIT/ FUNCTION CRITICAL CHARACTERISTICS SYMBOL		
<S>	SAFETY/ COMPLIANCE CRITICAL CHARACTERISTICS SYMBOL		
CPK	DENOTES CPK DIMENSIONS MINIMUM CPK VALUE		
ST	DENOTES A CHARACTERISTIC THAT PROVIDES AN INDICATION OF PROCESS PERFORMANCE.PROCEDURE FOR MEASUREMENT AND TRACKING TO BE DEFINED IN LITTELFUSE INSPECTION INSTRUCTIONS		
CP	DENOTES CP DIMENSIONS. MINIMUM CP VALUE MUST BE WITHIN THE DIMENSIONAL LIMITATIONS SHOWN ON DRAWING AND INITIALLY LOCATED TO ALLOW FOR MAXIMUM TOOL LIFE		
NAME	DATE	 <b>Expertise Applied   Answers Delivered</b>	
DRAWN	L. Dal Molin 09-Apr-19		
CHECKED	-		
-	-		
FORM NO.	CVP-PE40-0013 REV A	TITLE	
FIRST ANGLE PROJECTION		IGC/250F WITH PROTECTIONS	
SIZE:	A2	DWG. NO.	OL-08098880
DO NOT SCALE DRAWING	SCALE 1:2	OUTLINE REV.	A
			SHEET 1 OF 1