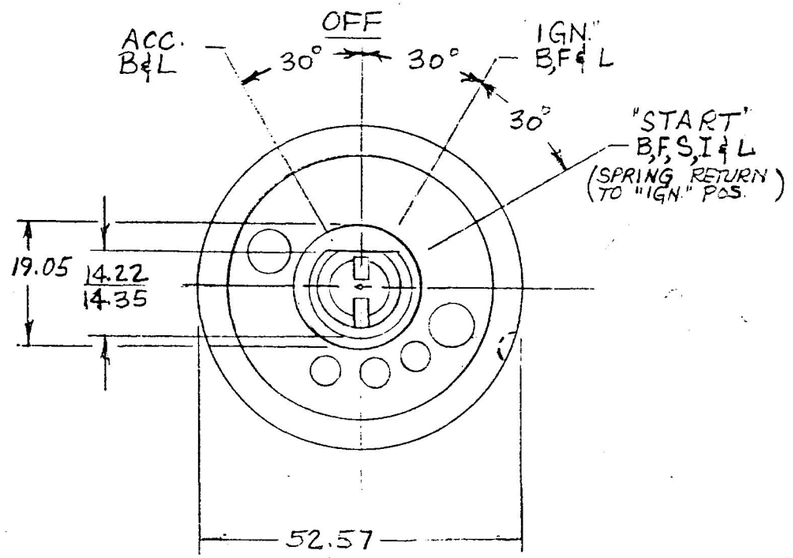
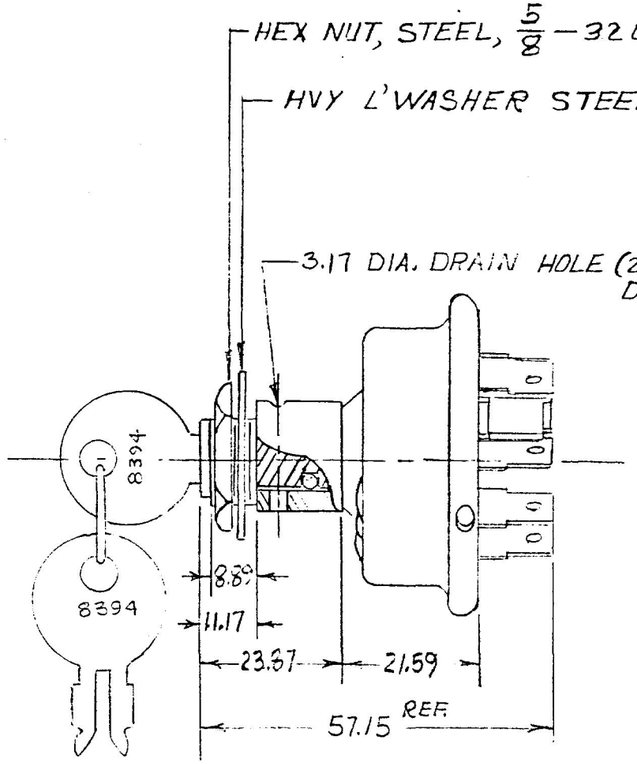
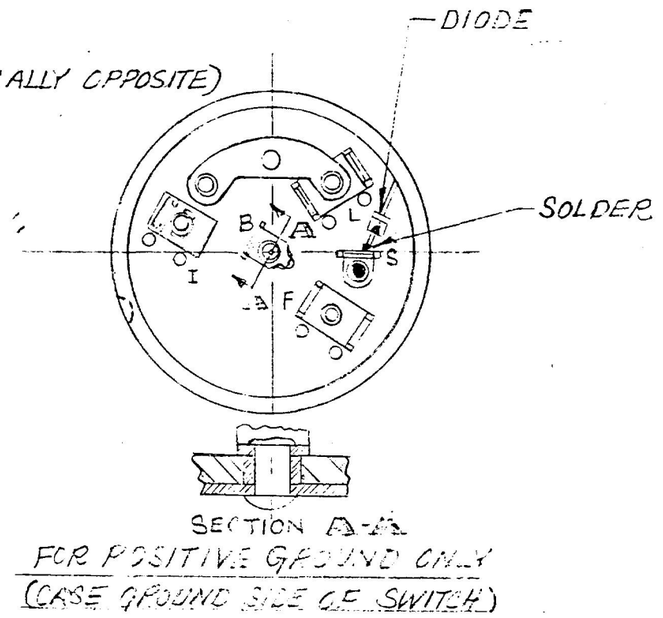
MM.	IN.
0.25	.010
3.17	.125
8.89	.350
11.17	.440
14.22	.560
14.35	.565
19.05	.750
21.59	.850
23.87	.940
52.57	2.070
57.15	2.250

APPLICABLE SAE STANDARD OR RECOMMENDED PRACTICE SAE J259

95037

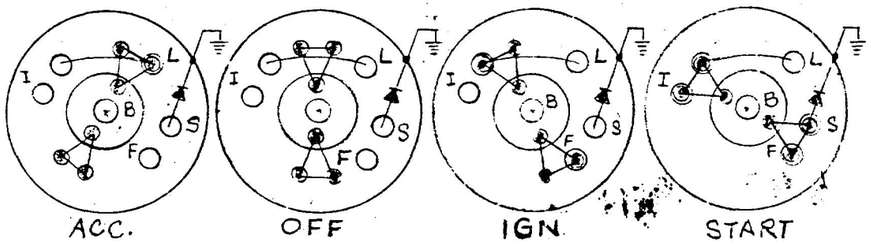






FOR POSITIVE GROUND ONLY
(CASE GROUND SIDE OF SWITCH)

CIRCUIT DIAGRAM



	LEGEND
I	IGNITION (FULL VOLTAGE)
L	LIGHT SWITCH
B	BATTERY
S	START
F	FUEL & IGN. (THRU EXTERNAL RESISTANCE)

NOTES:

1. ● DENOTES SILVER LAM. RIVET
2. MELAMINE LINER
3. ALL SHOULDER RIVETS
4. ALL TERMINALS BRASS
5. FOR 70 AMP 12 VOLT LOAD FROM "B" TO "S"
6. "O" RING SEALED AT MTG BUSHING
7. ALL STEEL PARTS PLATED

METRIC

LET	WAS	DATE	BY	LET	WAS	DATE	BY
				D	ZINC/252 34	4/5/67	
				C	REDRAWN	1-25	

MATERIAL

FINISH

TOLERANCES
FRACTIONAL ±
DECIMAL ± .X ±

DRWN MF | CHECKED | APPRV'D. | SCALE FULL

DO NOT SCALE

DATE DRAWN 3-23-65

DATE BLUEPRINT

COLE-HERSEE COMPANY
BOSTON, MASS. 02127, U.S.A.

IGNITION & START SW.

95037

COLE-HERSEE CO. — NPM 4-7-65 — EX 13918

REF D55761

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