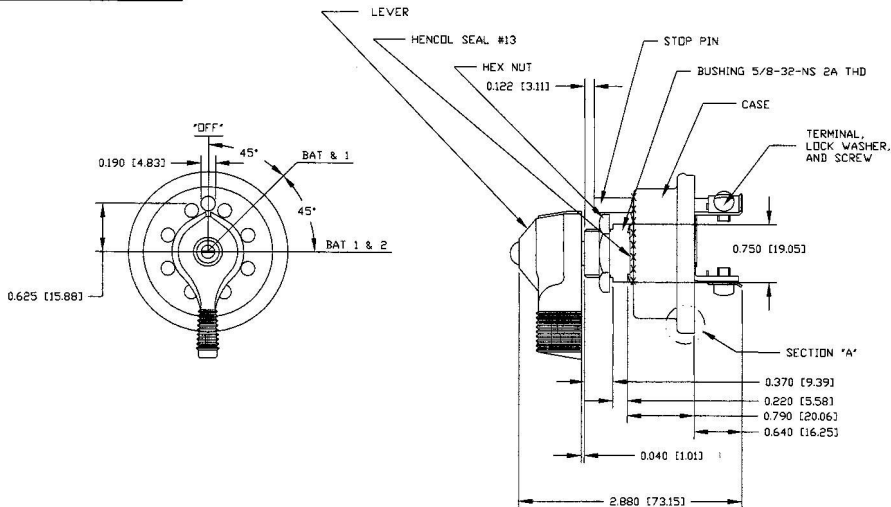
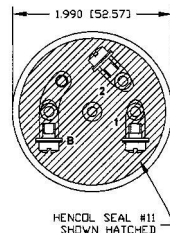


GASKET-NEOPRENE OR  
EQUIVALENT

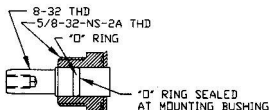
SCALE 2:1  
VIEW OF SECTION "A"



| Revision Control Record |                       |         |         |
|-------------------------|-----------------------|---------|---------|
| Rev.                    | Description of Change | ECN No. | Date    |
| N                       | ADDED HENCOL SEAL     | 01421   | 7/19/01 |
| P                       | BOM CHANGE            | 17464   | 5/10/17 |
|                         |                       |         |         |
|                         |                       |         |         |



- NOTES:
1. SOLDER LAMINATED SHOULDER RIVETS & SOLID SILVER RIVETS (3 REQ'D) ON INTERNAL CONTACT PLATE
  2. MELAMINE LINER
  3. SWITCH HAS 20 AMP CAPACITY



**Tolerances.** Unless otherwise specifically noted, the following are default tolerances:  
 • 2-place Decimal Dimensions:  $\pm .005$   
 • 3-place Decimal Dimensions:  $\pm .002$   
 • Angular Dimensions:  $\pm 0.5$  Deg.  
 • Holes: Refer to applicable English Dimensional Tolerance  
 • Holes: All tolerances are Non-Compliance, unless otherwise specified.

**Dimensional Basis.** All dimensions are expressed in inches unless otherwise specified in metric (mm) are expressed in millimeters.

**Welds.** All welds shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Surface Finish.** Surface finish shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Material.** Material shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Heat Treatment.** Heat treatment shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Inspection.** Inspection shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Assembly.** Assembly shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Testing.** Testing shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Marking.** Marking shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Shipping.** Shipping shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Storage.** Storage shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Disposal.** Disposal shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Revisions.** Revisions shall be in accordance with the applicable ASME Section VIII, Division 1, unless otherwise specified.

**Drawn By:** [Signature]  
**Checked By:** [Signature]  
**Approved By:** [Signature]

**PROPRIETARY INFORMATION.** This Engineering Drawing, and the information contained herein, is proprietary to Cole Hersee Company and may not be disclosed, reproduced, or in any way transferred or communicated to any other party without the express written consent of an authorized representative of Cole Hersee Company.

**Design Control.** It is the responsibility of the individual using information from drawings to ensure that the latest design revision is used. The user agrees with the revision level of the drawing. This is a controlled document. Changes are controlled by the user.

**ISO 9001 COMPLIANT.** Dimensional variation may occur during printing/ reproduction.

**Scale:** 2:1

**Drawn By:** [Signature]  
**Checked By:** [Signature]  
**Approved By:** [Signature]

**For Use in Assembly Drawings:**

**Critical Characteristics:** Critical Characteristics relating to Safety and/or Regulatory Compliance

**Significant Characteristics:** Significant Characteristics relating to Process Control (SPC)

**Control Characteristics:** Control Characteristics relating to Form - Fit - Function as defined by Cole Hersee Company and the Customer

**Notes:** Notes that the identification of any Characteristics as being "Special" does not alter the requirement that ALL specified dimensions & tolerances must be met.

**Revision:** 1

**Drawn By:** [Signature]  
**Checked By:** [Signature]  
**Approved By:** [Signature]

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**Description:** 3 POSITION ROTARY SWITCH

**Drawing / Part No.:** 9802

**Current Rev.:** P