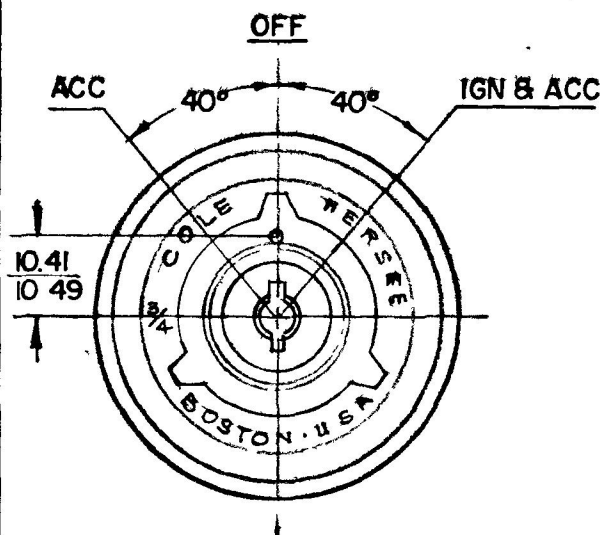


COLE-HERSEE CO.

NPM 6-6-79
EX-18452

MM	IN
.25	.010
1.52	.060
2.79	.110
9.14	.360
9.39	.370
15.74	.620
46.48	1.830
47.49	1.870
3.17	.125
1.01	.040
1.65	.065
10.41	.410
10.49	.413

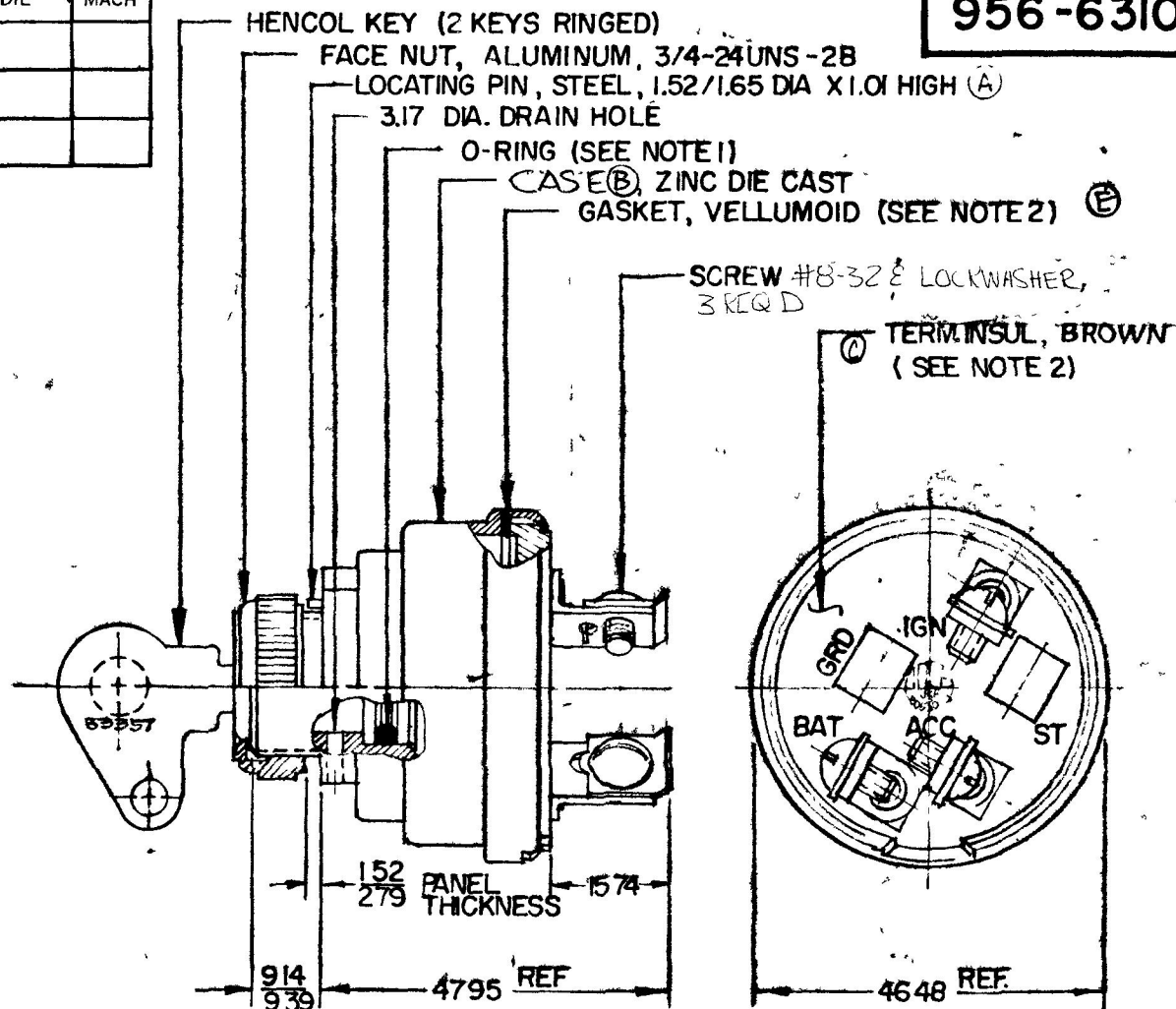
SEQ	DEPT.	OPERATING INSTRUCTIONS	DIE	MACH



RATINGS AT 12 V D C	
ACC. CIRCUIT	30 AMPS
IGN.	10

APPLICABLE SAE STANDARDS OR RECOMMENDED PRACTICE SAE J259

METRIC



NOTE:

1. SHAFT O-RING SEALED TO CASE
2. TERM INSUL GASKET SEALED
3. COPPER RIVETS ON MOVABLE CONTACT
4. ALL STEEL PARTS PLATED

DO NOT SCALE

LET	WAS	DATE	BY	LET	WAS	DATE	BY	MATERIAL	DRAWN	CHECKED	APPR'D	SCALE	956-6310 W/ PIN, FIBER TE INSUL & COPPER RIVETS ON CONTACT	DATE DRAWN
				D	ZINC 126234	12/18/92	TJH	—	RMT	5-23-79		1:1		3-12-79
				C	ECN 25189	8-14-92	TJH	FINISH						DATE BLUEPRINT
				B	HOUSING	8-11-82	PB	—						
				A	REV 20702	9-12-79	JV	TOLERANCES						
								FRACTIONAL ±						
								DECIMAL ±.25						
E	ECN #00139	3/1/00	HF		15501.12	6-1-19	Y							

SPAULDING CO., INC

COLE-HERSEE COMPANY
BOSTON, MASS 02127, U.S.A.

ACC - IGNITION SWITCH

956-6310