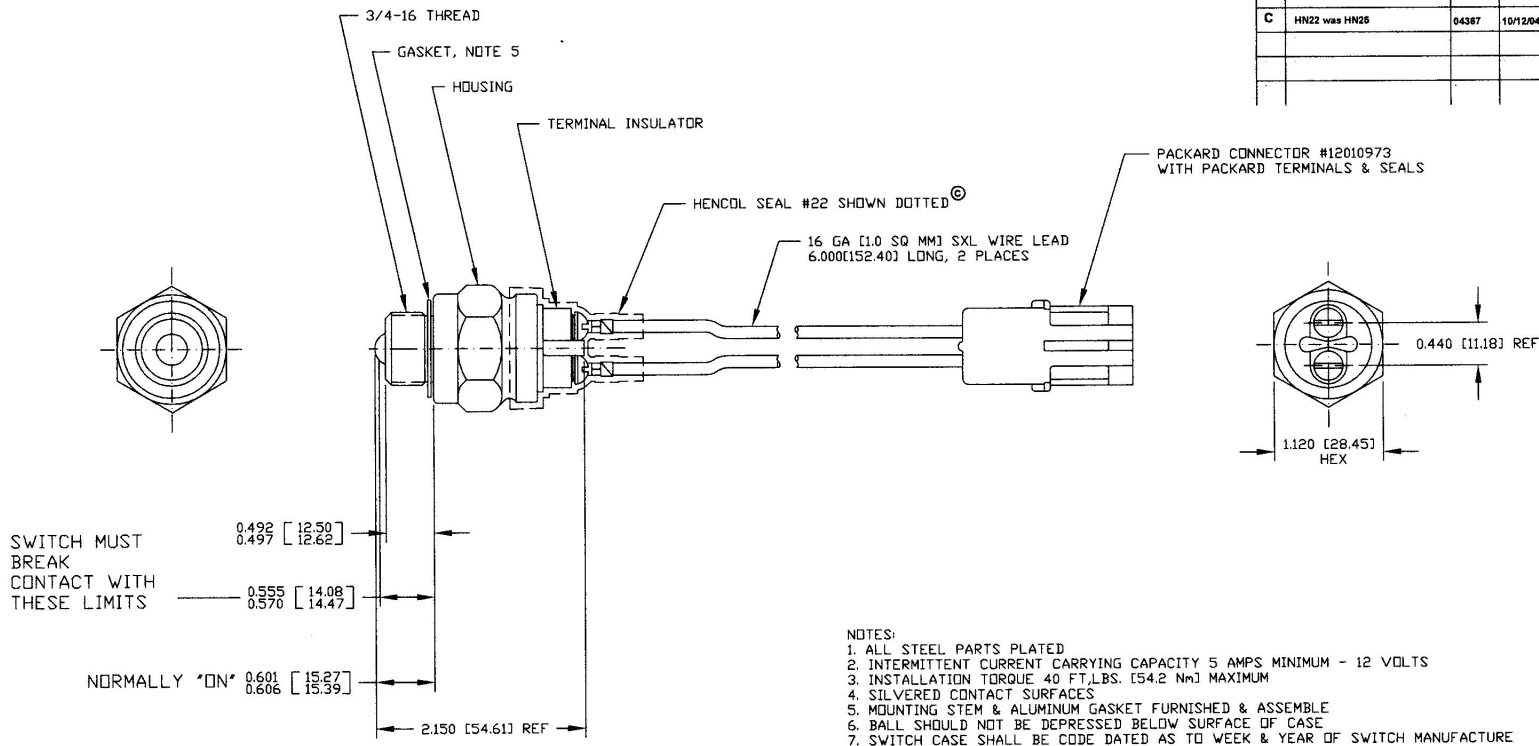


Revision Control Record			
Rev.	Description of Change	ECN No.	Date
B	GASKET	01205	4/10/01
C	HN22 was HN25	04387	10/12/04



NOTES:

1. ALL STEEL PARTS PLATED
2. INTERMITTENT CURRENT CARRYING CAPACITY 5 AMPS MINIMUM - 12 VOLTS
3. INSTALLATION TORQUE 40 FT.LBS. [54.2 Nm] MAXIMUM
4. SILVERED CONTACT SURFACES
5. MOUNTING STEM & ALUMINUM GASKET FURNISHED & ASSEMBLE
6. BALL SHOULD NOT BE DEPRESSED BELOW SURFACE OF CASE
7. SWITCH CASE SHALL BE CODE DATED AS TO WEEK & YEAR OF SWITCH MANUFACTURE

Tolerances: Unless otherwise specifically noted, the following are critical tolerances:
 • Surface Distortion Dimensions: ± 0.005
 • Surface Distortion Dimensions: ± 0.005
 • Angular Dimensions: ± 1.0 Deg.
 • Material: Refer to equivalent English Dimension Tables
 • NOTE: All tolerances are Non-Cumulative. <<<

Dimensional Units: All dimensions are expressed in inches except those shown in brackets [xxx] are expressed in millimeters

"REF" or "As Fabricated" = Non-Toleranced Reference Dimension, shown for identification purposes only.

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DESIGN CONTROL: It is the responsibility of the individual using/replicating this drawing to ensure that the initial design intention and agree with the revision level of the Controlled Document (Master Drawing). This is a NON-CONTROLLED DOCUMENT unless otherwise specifically noted.

DO NOT SCALE: Dimensional variation may occur during printing/ reproduction.

Key for Special Characteristics:

- ⊕ Critical Characteristics, relating to Safety and/or Regulatory Compliance
- ⊗ Significant Characteristics relating to Process Control (SPC)
- ⊙ Control Characteristics relating to Form - Fit - Function as defined by Cole Hersee Company and/or the Customer

Note that the identification of any characteristics as being "Special" does not alter the requirement that ALL specified dimensions & tolerances must be met.

Used On: **1** of **1**

Scale: **1** : **1**

Drawn By: **LIZ**

Date Drawn: **8/27/90**

Responsible Engineer: **N/A**

Pg. 1 of 1

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Description: SWITCH, BALL, NC	
Drawing / Part No. 9224-26	Current Rev. C