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Issue: 1

## Application note for setting disc spring type clamps

## Introduction

This application note provides instructions on how to set a disc spring type clamp. The clamp range uses a two-rod system with disc springs to apply the required clamping force on the device. This force is achieved when the top disc spring(s) are just free to move.

This pre-calibrated force indicator eliminates the need for any special equipment or torque wrenches.

## **Instructions**

1. After loosely assembling all the components with the capsule device between the heatsinks, finger tighten the two bolts.





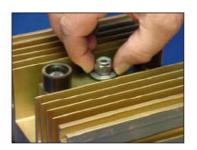
- 2. Check that the top bar is parallel with the heatsink and make sure that it is centrally located i.e. not at an angle to the channel in the heatsink.
- 3. Using a socket (wrench) tighten each bolt by a quarter turn alternately.





4. Check the top disc spring(s) after each bolt has been quarter turned. Correct force is applied when the washers are just free to move.









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