

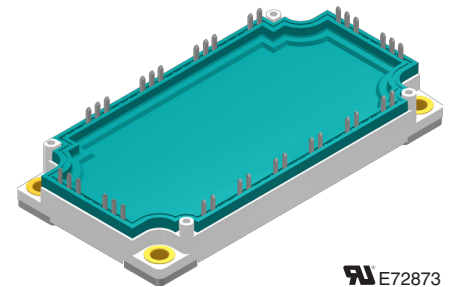
X2PT IGBT Module

$$\begin{aligned} V_{CES} &= 1200 \text{ V} \\ I_{C25} &= 325 \text{ A} \\ V_{CE(sat)} &= 1.7 \text{ V} \end{aligned}$$

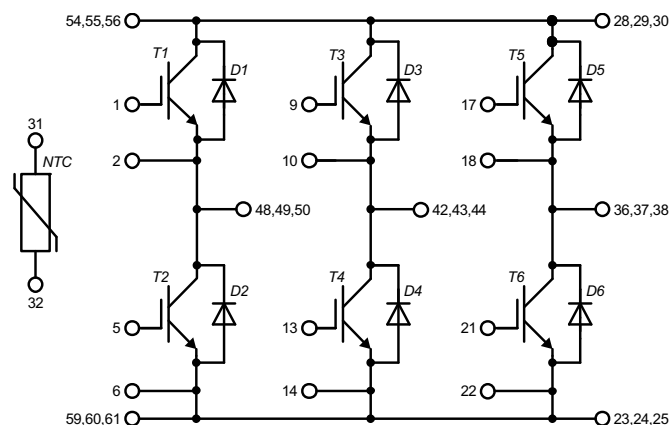
6-Pack + NTC

Part number

MIXG240W1200TEH



 E72873



Features / Advantages:

- X2PT - 2nd generation Xtreme light Punch Through
- $T_{vj} = 175^{\circ}\text{C}$
- Easy paralleling due to the positive temperature coefficient of the on-state voltage
- Rugged X2PT design results in:
 - short circuit rated for 10 μsec .
 - very low gate charge
 - low EMI
 - square RBSOA @ $2 \times I_c$
- Low $V_{CE(sat)}$ and low thermal resistance
- SONICTM diode
 - fast and soft reverse recovery
 - low operating forward voltage

Applications:

- AC motor drives
- Solar inverter
- Medical equipment
- Uninterruptible power supply
- Air-conditioning systems
- Welding equipment
- Switched-mode and resonant-mode power supplies
- Inductive heating, cookers
- Pumps, Fans

Package: E3-Pack

- Isolation Voltage: 4300 V~
- Industry standard outline
- RoHS compliant
- Base plate: Copper internally DCB isolated
- Advanced power cycling
- Solder pins

Option:

- Phase Change Material printed on base plate

Disclaimer Notice

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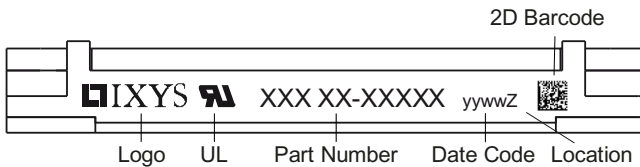


Inverter IGBT T1 - T6				Ratings			
Symbol	Definitions	Conditions	min.	typ.	max.		
V_{CES}	collector emitter voltage	$T_{VJ} = 25^{\circ}\text{C}$			1200	V	
V_{GES}	max. DC gate voltage		-20		+20	V	
V_{GEM}	max. transient gate emitter voltage		-30		+30	V	
I_{C25}	collector current	$T_C = 25^{\circ}\text{C}$			325	A	
I_{C80}	on die level	$T_C = 80^{\circ}\text{C}$			243	A	
I_{C100}		$T_C = 100^{\circ}\text{C}$			208	A	
P_{tot}	total power dissipation	$T_C = 25^{\circ}\text{C}$			1000	W	
$V_{CE(sat)}$	collector emitter saturation voltage on die level	$I_C = 200\text{ A}; V_{GE} = 15\text{ V}$ $T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 150^{\circ}\text{C}$		1.7 2	2	V	V
$V_{GE(th)}$	gate emitter threshold voltage	$I_C = 8\text{ mA}; V_{GE} = V_{GE}$ $T_{VJ} = 25^{\circ}\text{C}$	5.5		7.5	V	
I_{CES}	collector emitter leakage current	$V_{CE} = V_{CES}; V_{GE} = 0\text{ V}$ $T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 150^{\circ}\text{C}$		5	0.6	mA	mA
I_{GES}	gate emitter leakage current	$V_{GE} = \pm 20\text{ V}$			500	nA	
R_G	internal gate resistance			5.6		Ω	
C_{iss}	input capacitance	$V_{CE} = 100\text{ V}; V_{GS} = 0\text{ V}; f = 1\text{ MHz}$		10.6		nF	
C_{oss}	output capacitance					pF	
C_{rss}	reverse transfer (Miller) capacitance					pF	
Q_g	total gate charge	$V_{CE} = 600\text{ V}; V_{GE} = 15\text{ V}; I_C = 200\text{ A}$		630		nC	
Q_{gs}	gate source charge					nC	
Q_{gd}	gate drain (Miller) charge					nC	
$t_{d(on)}$	turn-on delay time	Inductive switching $V_{CE} = 600\text{ V}; I_C = 200\text{ A}$ $V_{GE} = \pm 15\text{ V}; R_G = 3.9\text{ }\Omega$ (external) $T_{VJ} = 25^{\circ}\text{C}$		170		ns	
t_r	current rise time			54		ns	
$t_{d(off)}$	turn-off delay time			298		ns	
t_f	current fall time			138		ns	
E_{on}	turn-on energy per pulse			15.5		mJ	
E_{off}	turn-off energy per pulse			16.1		mJ	
$E_{rec(off)}$	reverse recovery losses at turn-off			4.7		mJ	
$t_{d(on)}$	turn-on delay time	Inductive switching $V_{CE} = 600\text{ V}; I_C = 200\text{ A}$ $V_{GE} = \pm 15\text{ V}; R_G = 3.9\text{ }\Omega$ (external) $T_{VJ} = 100^{\circ}\text{C}$		176		ns	
t_r	current rise time			64		ns	
$t_{d(off)}$	turn-off delay time			336		ns	
t_f	current fall time			188		ns	
E_{on}	turn-on energy per pulse			19.6		mJ	
E_{off}	turn-off energy per pulse			19.7		mJ	
$E_{rec(off)}$	reverse recovery losses at turn-off			7.7		mJ	
$t_{d(on)}$	turn-on delay time	Inductive switching $V_{CE} = 600\text{ V}; I_C = 200\text{ A}$ $V_{GE} = \pm 15\text{ V}; R_G = 3.9\text{ }\Omega$ (external) $T_{VJ} = 150^{\circ}\text{C}$		182		ns	
t_r	current rise time			66		ns	
$t_{d(off)}$	turn-off delay time			366		ns	
t_f	current fall time			232		ns	
E_{on}	turn-on energy per pulse			21.4		mJ	
E_{off}	turn-off energy per pulse			22.0		mJ	
$E_{rec(off)}$	reverse recovery losses at turn-off			10.3		mJ	
RBSOA	reverse bias safe operating area	$V_{GE} = \pm 15\text{ V}; R_G = 3.9\text{ }\Omega$ $V_{CEmax} = 1200\text{ V}$ $T_{VJ} = 150^{\circ}\text{C}$			400	A	
SCSOA	short circuit safe operating area	$V_{CEmax} = 1200\text{ V}$ $T_{VJ} = 150^{\circ}\text{C}$					
t_{SC}	short circuit duration	$V_{CE} = 900\text{ V}; V_{GE} = \pm 15\text{ V}$ non-repetitive			10	μs	
I_{SC}	short circuit current			900		A	
R_{thJC}	thermal resistance junction to case	with heatsink compound; IXYS test setup			0.15	K/W	
R_{thJH}	thermal resistance junction to heatsink			0.195		K/W	



Inverter Diode D1 - D6				Ratings			
Symbol	Definitions	Conditions		min.	typ.	max.	
V_{RRM}	max. repetitive reverse voltage	$T_{VJ} = 25^{\circ}\text{C}$				1200	V
I_{F25}	forward current	$T_C = 25^{\circ}\text{C}$				235	A
I_{F80}	on die level	$T_C = 80^{\circ}\text{C}$				170	A
I_{F100}		$T_C = 100^{\circ}\text{C}$				145	A
V_F	forward voltage on die level	$I_F = 200\text{ A}$	$T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 150^{\circ}\text{C}$		1.9 1.9	2.2	V V
I_R	reverse current * not applicable, see Ices at IGBT	$V_R = V_{RRM}$	$T_{VJ} = 25^{\circ}\text{C}$ $T_{VJ} = 150^{\circ}\text{C}$		*	*	mA mA
di/dt	rate of change of current	$V_{CE} = 600\text{ V}; I_C = 200\text{ A}$ $V_{GE} = \pm 15\text{ V}; R_G = 3.9\ \Omega$ (external)	$T_{VJ} = 25^{\circ}\text{C}$		3300		A/ μs
Q_{RM}	reverse recovery charge				13		μC
I_{RM}	max. reverse recovery current				129		A
t_{rr}	reverse recovery time				286		ns
E_{rec}	reverse recovery energy				4.7		mJ
di/dt	rate of change of current	$V_{CE} = 600\text{ V}; I_C = 200\text{ A}$ $V_{GE} = \pm 15\text{ V}; R_G = 3.9\ \Omega$ (external)	$T_{VJ} = 100^{\circ}\text{C}$		3080		A/ μs
Q_{RM}	reverse recovery charge				20.4		μC
I_{RM}	max. reverse recovery current				145		A
t_{rr}	reverse recovery time				384		ns
E_{rec}	reverse recovery energy				7.7		mJ
di/dt	rate of change of current	$V_{CE} = 600\text{ V}; I_C = 200\text{ A}$ $V_{GE} = \pm 15\text{ V}; R_G = 3.9\ \Omega$ (external)	$T_{VJ} = 150^{\circ}\text{C}$		2715		A/ μs
Q_{RM}	reverse recovery charge				27		μC
I_{RM}	max. reverse recovery current				158		A
t_{rr}	reverse recovery time				458		ns
E_{rec}	reverse recovery energy				10.3		mJ
R_{thJC}	thermal resistance junction to case	with heatsink compound; IXYS test setup				0.28	K/W
R_{thJH}	thermal resistance junction to heatsink				0.37		K/W

Package E3-Pack				Ratings		
Symbol	Definitions	Conditions	min.	typ.	max.	Unit
I_{RMS}	RMS current	per terminal			30	A
T_{stg}	storage temperature		-40		125	°C
T_{op}	operation temperature		-40		150	°C
T_{VJ}	virtual junction temperature		-40		175	°C
Weight				295		g
M_D	mounting torque		3		6	Nm
d_{Spp}	creepage distance on surface	terminal to terminal	6			mm
d_{Spb}		terminal to backside	12			mm
d_{App}	striking distance through air	terminal to terminal	6			mm
d_{Apb}		terminal to backside	12			mm
V_{ISOL}	isolation voltage	$t = 1$ second $t = 1$ minute	4300 3600			V V
$R_{pin-chip}$	resistance pin to chip	$V = V_{CEsat} + 2 \cdot R \cdot I_C$ resp. $V = V_F + 2 \cdot R \cdot I_F$			1.5	mΩ
C_P	coupling capacity per switch	between shorted pins of switch and back side metallization				pF

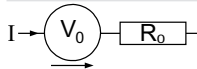

Part number

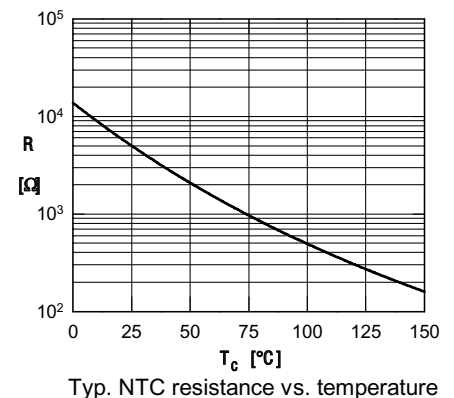
M = Module
 I = IGBT
 X = XPT IGBT
 G = Gen 2 / std
 240 = Current Rating [A]
 W = 6-pack
 1200 = Reverse Voltage [V]
 T = Thermistor
 EH = E3-Pack

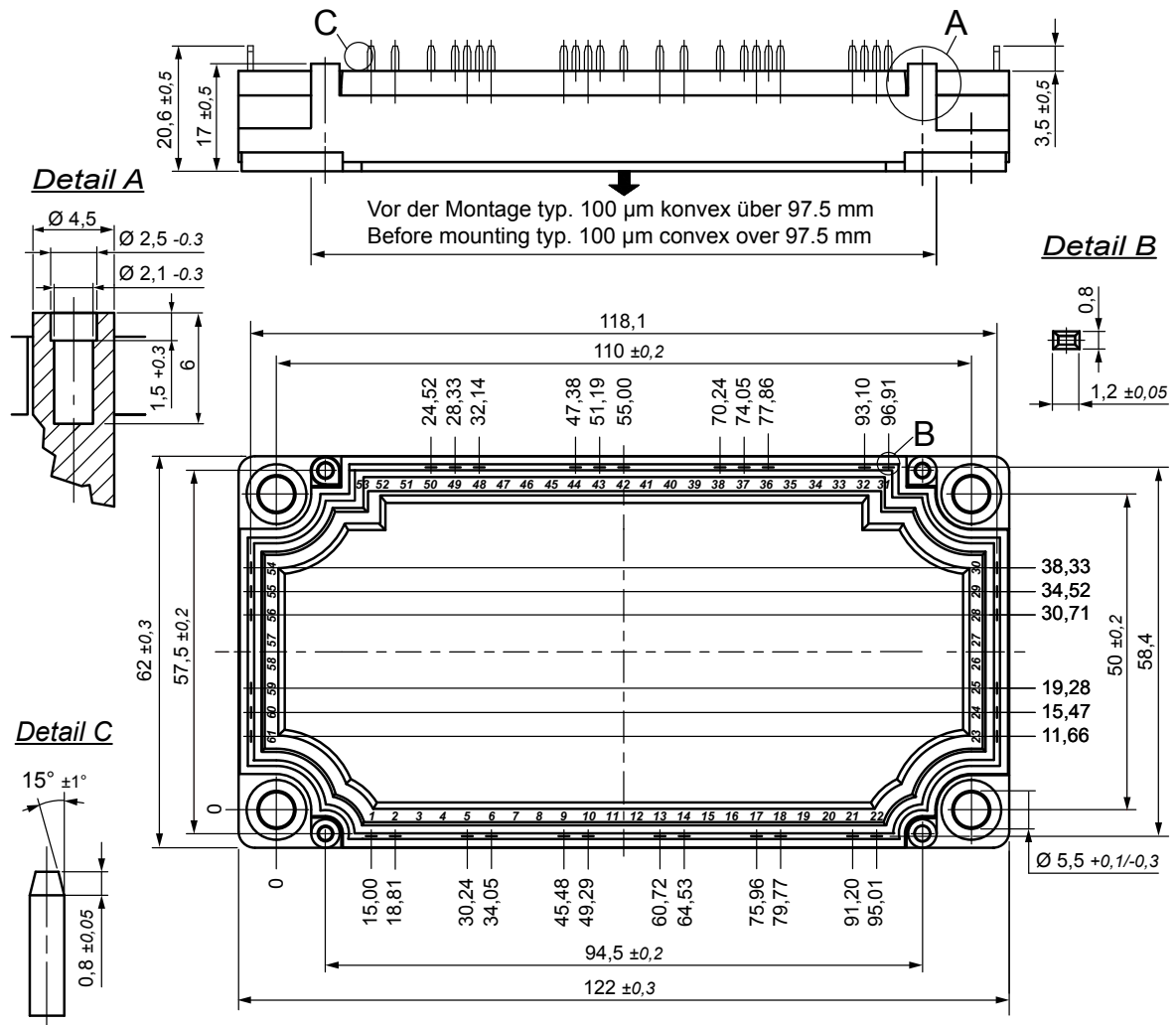
Ordering	Part Name	Marking on Product	Delivering Mode	Base Qty	Ordering Code
Standard	MIXG240W1200TEH	MIXG240W1200TEH	Box	5	517094
with Phase Change Material	MIXG240W1200TEH -PC	MIXG240W1200TEH	Blister	24	

Similar Part	Package	Voltage class
MIXG240W1200PTEH	E3- Pack, press fit pin	1200
MIXG240W1200PSTEh	E3- Pack, press fit pin + shunt	1200
MIXG240W1200STEh	E3- Pack, shunt	1200

Option: phase change material; please contact IXYS sales office for availability

Temperature Sensor NTC						
Symbol	Definitions	Conditions	min.	typ.	max.	Unit
R_{25}	resistance	$T_{VJ} = 25^\circ\text{C}$	4.75	5.0	5.25	kΩ
$B_{25/50}$	temperature coefficient			3375		K
Equivalent Circuits for Simulation *on die level						
			IGBT	Inverter Diode		
$V_{0\max}$	threshold voltage	$T_{VJ} = 175^\circ\text{C}$	1.2	1.2		V
$R_{0\max}$	slope resistance *		5.8	4.7		mΩ

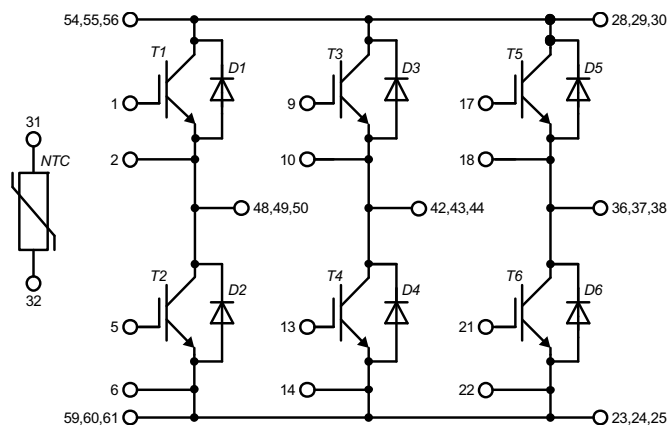


Outlines E3-Pack

Bemerkung / Note:

- Nichttolerierete Maße nach / Measure without tolerances according DIN ISO 2768-T1-m
- PCB-Lochmuster / PCB hole pattern: **see pin position**
- Toleranz Pin-Position und PCB-Lochmuster / Tolerance of pin position and PCB hole pattern: $\oplus 0.1$
- Montageanleitung / Mounting instruction: www.ixys.com **Application note IXAN0024**

Detail A: PCB-Montage / Mounting on PCB

- Empfohlene, selbstschneidende Schraube / Recommended, self-tapping screw: **EJOT PT®** (Größe / size: **K25**)
- Max. Schraubenlänge / Max. screw length: **PCB-Dicke / thickness + 6 mm** (max. Lochtiefe / hole depth)
- Empfohlenes Drehmoment / Recommended mounting torque: **1.5 Nm**



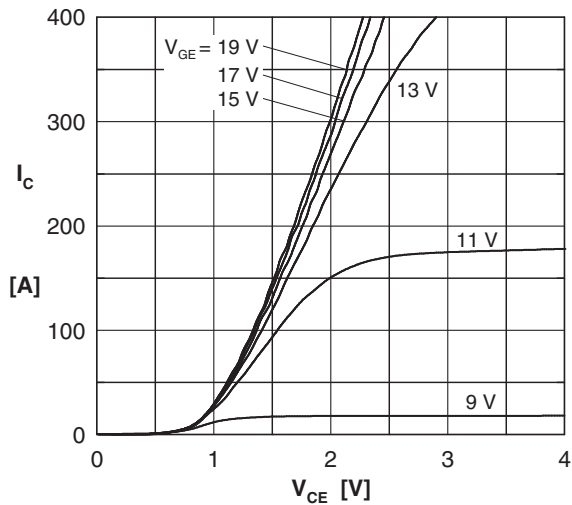
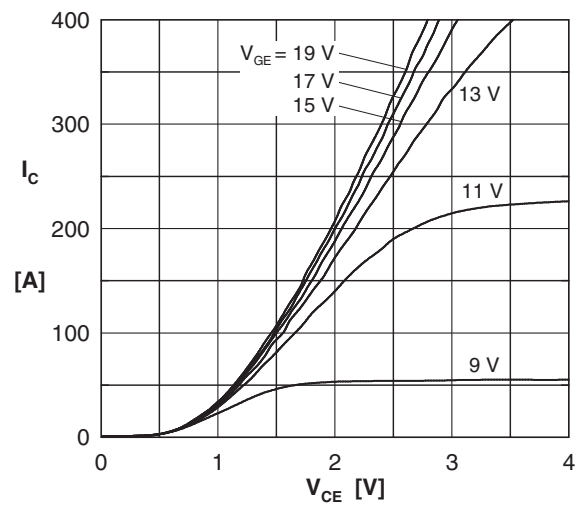
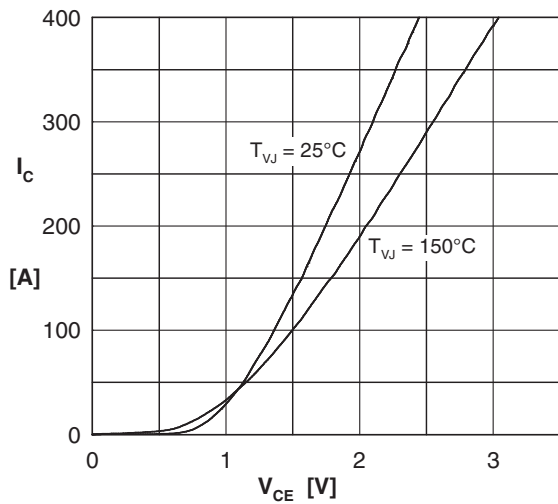
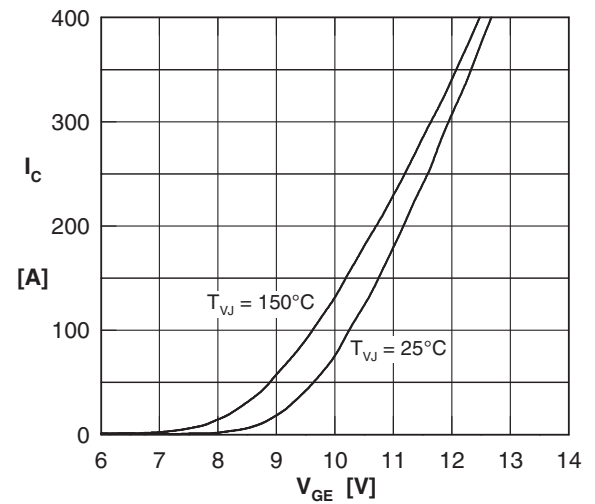
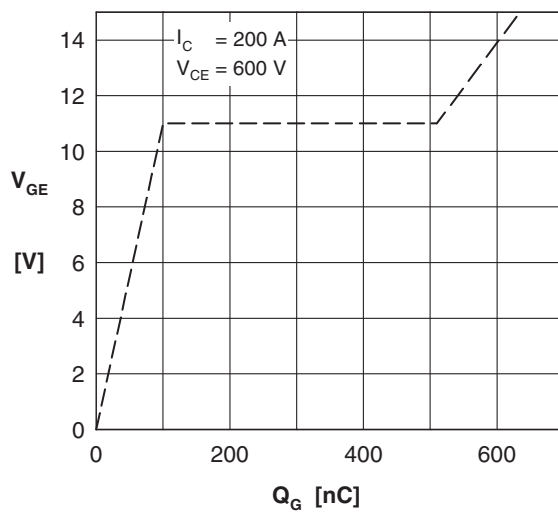
IGBT T1 - T6

 Fig. 1 Typ. output characteristics ($T_{VJ} = 25^\circ\text{C}$)

 Fig. 2 Typ. output characteristics ($T_{VJ} = 150^\circ\text{C}$)

 Fig. 3 Typ. output characteristics ($V_{GE} = 15\text{ V}$)

 Fig. 4 Typ. transfer characteristics ($V_{CE} = 20\text{ V}$)


Fig. 5 Typ. turn-on gate charge 0/15V

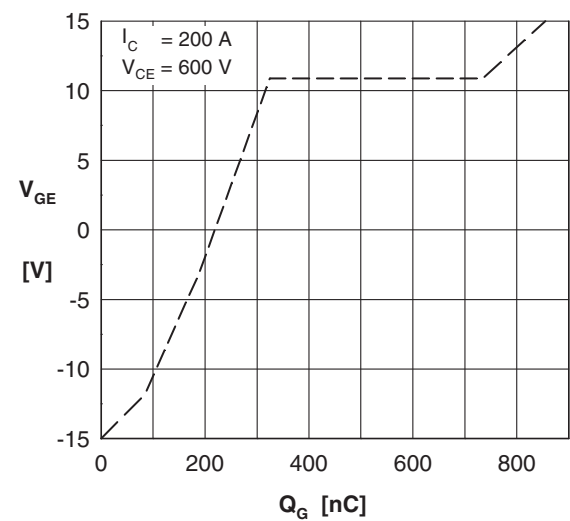
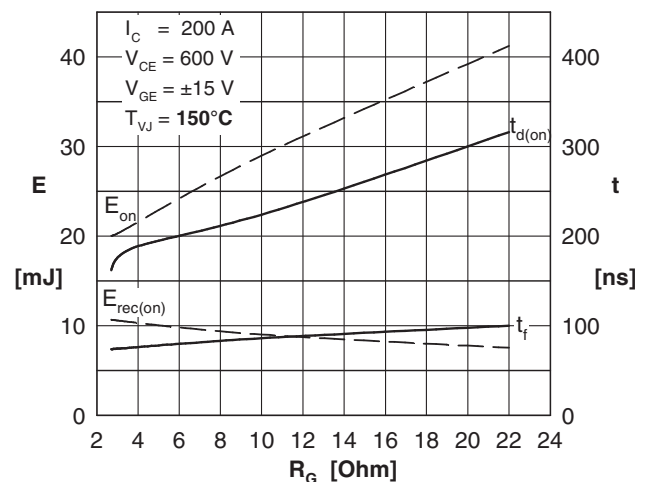
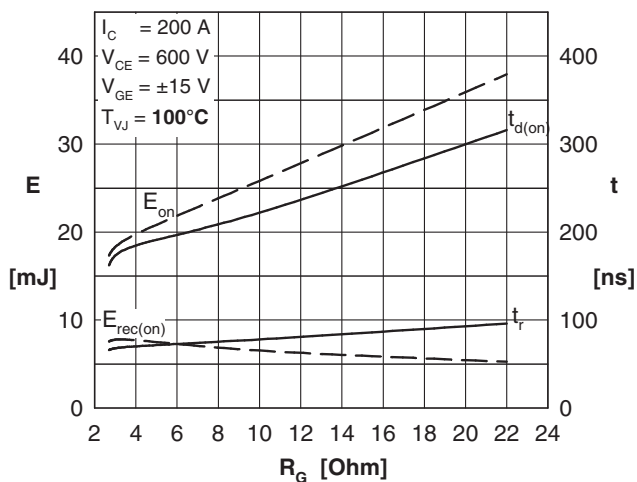
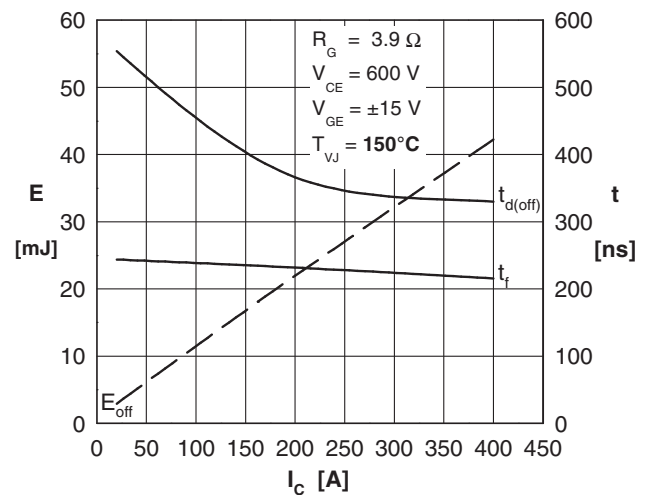
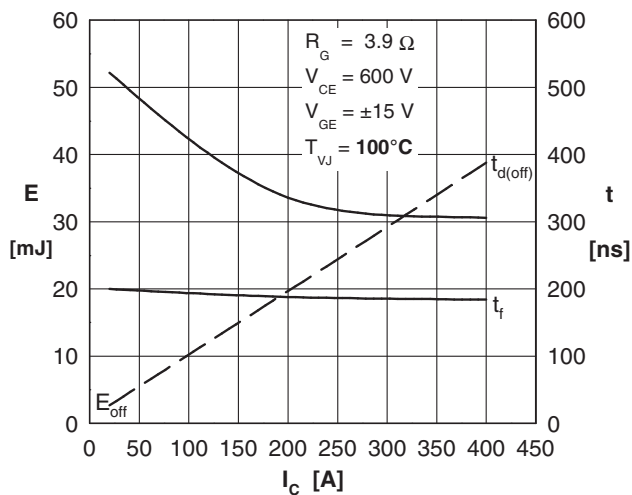
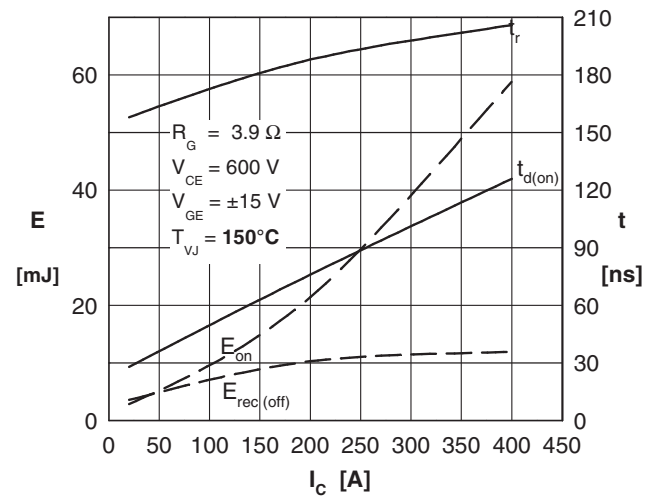
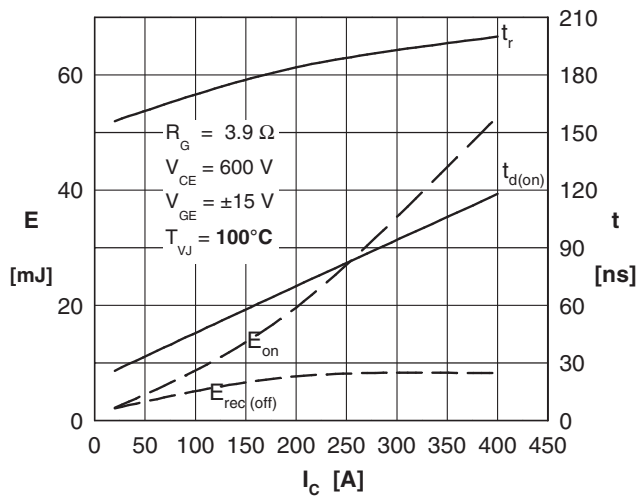


Fig. 6 Typ. turn-on gate charge -15/+15V

IGBT T1 - T6




IGBT T1 - T6

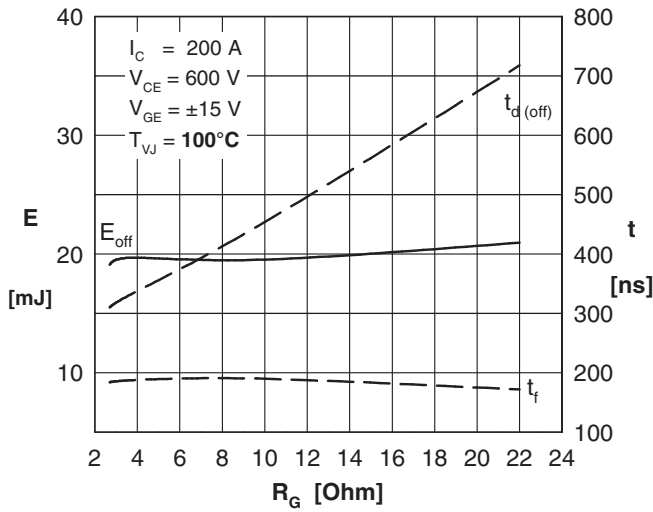


Fig. 13 Typ. switching energy versus gate resistor (turn off)

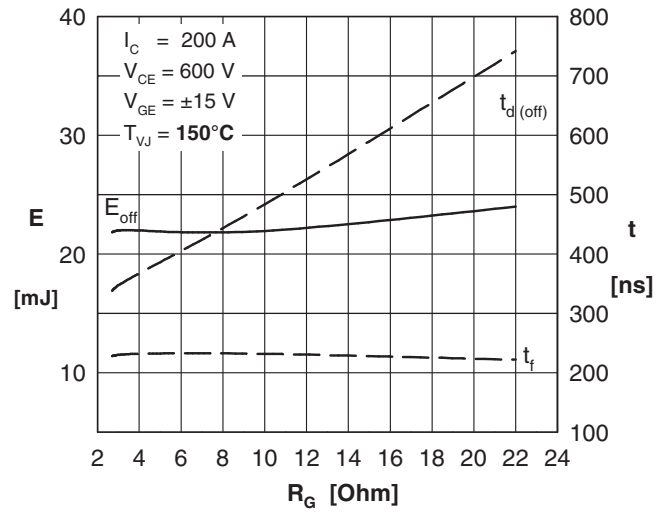


Fig. 14 Typ. switching energy versus gate resistor (turn off)

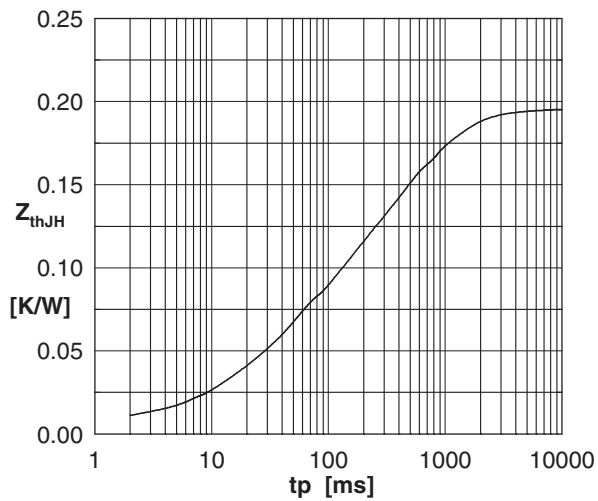


Fig. 15 IGBT: Typ. transient thermal impedance junction to heat sink

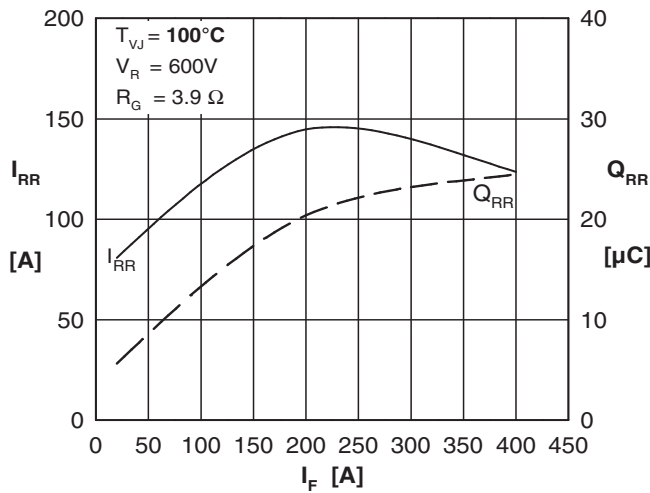
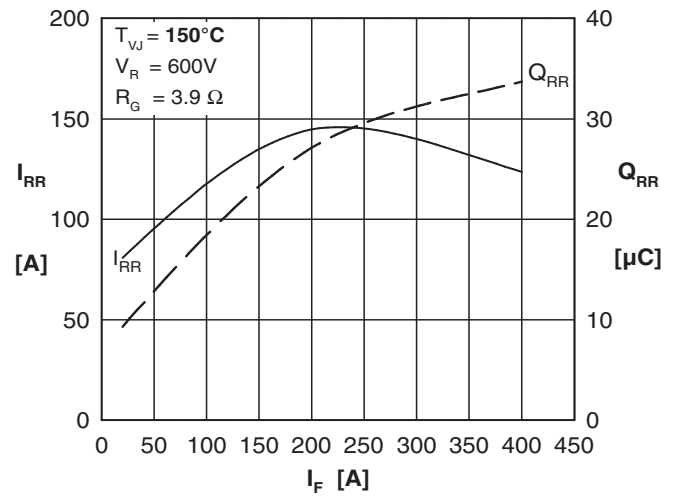
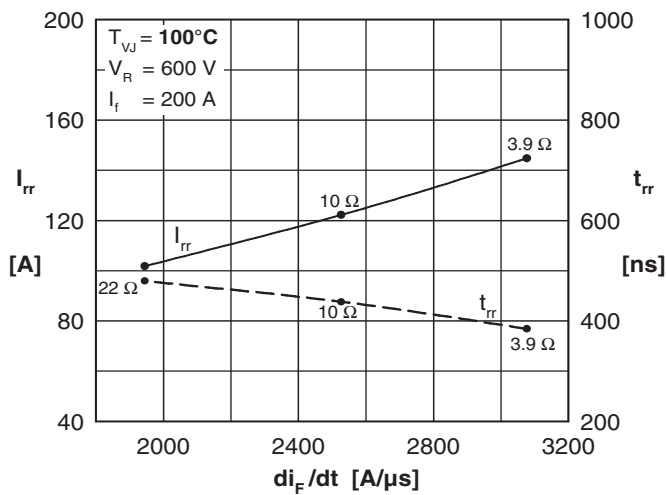
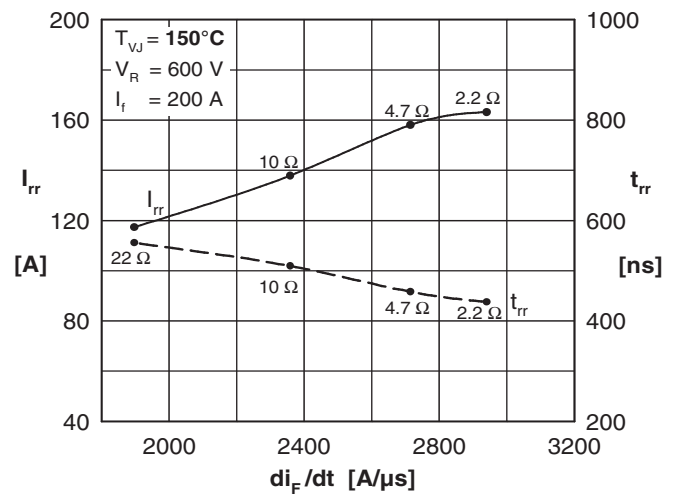
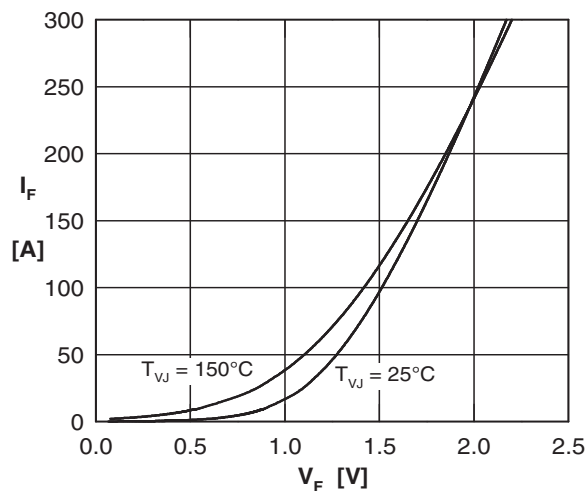
DIODE D1 - D6

 Fig. 16 Typ. reverse recovery characteristics versus diode current I_F

 Fig. 17 Typ. reverse recovery characteristics versus diode current I_F

 Fig. 18 Typ. reverse recovery characteristics versus $-di/dt$

 Fig. 19 Typ. reverse recovery characteristics versus $-di/dt$


Fig. 20 Typ. forward characteristics of free wheeling diode

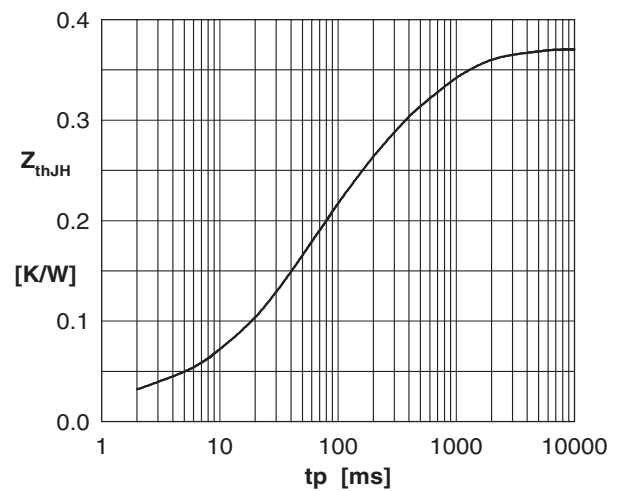


Fig. 21 Diode: Typ. transient thermal impedance junction to heat sink