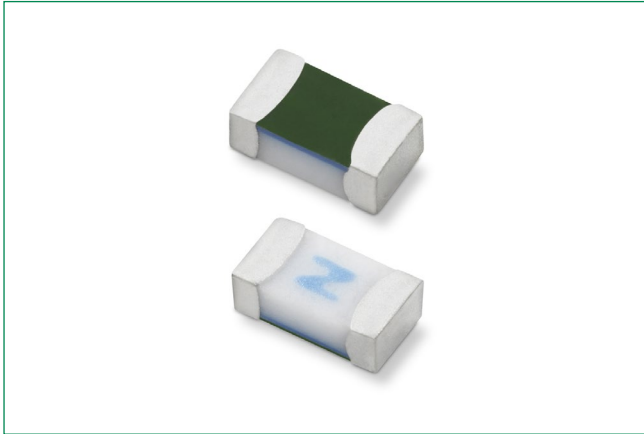


# 441A Series

## AEC-Q200 Qualified > 0603 High I<sup>2</sup>t Ceramic Fuse



### Description

The 441A series AEC-Qualified fuses are specifically tested to cater to secondary circuit protection needs of compact auto-electronics application.

The general design ensures excellent temperature stability and performance reliability.

This high I<sup>2</sup>t fuse series is designed to have ultra high inrush current withstand capability to avoid nuisance fuse open.

### Features & Benefits

- Operating Temperature from -55°C to 150°C
- 100% Lead-free, Halogen-Free and RoHS compliant
- Suitable for both leaded and lead-free reflow/wave soldering
- Ultra high I<sup>2</sup>t values
- Recognized to UL/CSA/NMX 248-1 and UL/CSA/NMX 248-14
- AEC-Q200 Qualified

### Web Resources



Download ECAD models, order samples, and find technical resources at [www.littelfuse.com](http://www.littelfuse.com)

### Agency Approvals

Agency	Agency File Number	Ampere Range
	E10480	2A - 6A
	29862	2A - 6A

### Applications

- Li-ion Battery
- LED Head Lights
- Automotive Navigation System
- TFT Display
- Battery Management System (BMS)
- Instrument Clusters

### Electrical Characteristics

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	2A - 6A	4 Hours Minimum
350%	2A - 6A	5 Seconds Maximum

### Electrical Specifications by Item

Ampere Rating (A)	Amp Code	Max. Voltage Rating (V)	Interrupting Rating	Nominal Resistance (Ohms) <sup>2</sup>	Nominal Melting I <sup>2</sup> t (A <sup>2</sup> Sec.) <sup>3</sup>	Nominal Voltage Drop At Rated Current (V) <sup>4</sup>	Nominal Power Dissipation At Rated Current (W)	Agency Approvals	
2	002.	32	50 A @ 32 VDC	0.0302	0.3103	0.0551	0.110	X	X
2.5	02.5	32		0.0200	0.5520	0.0534	0.134	X	X
3	003.	32		0.0158	0.8165	0.0531	0.159	X	X
3.5	03.5	32		0.0117	0.9438	0.0468	0.164	X	X
4	004.	32		0.0097	1.2659	0.0475	0.190	X	X
5	005.	32		0.0073	1.6287	0.0472	0.236	X	X
6	006.	32		0.0056	2.6049	0.0464	0.278	X	X

#### Notes:

- DC Interrupting Rating tested at rated voltage with time constant < 0.8 msec.
- Nominal Resistance measured with < 10% rated current.
- Nominal Melting I<sup>2</sup>t measured at 1 msec. opening time.
- Nominal Voltage Drop measured at rated current after temperature has stabilized.

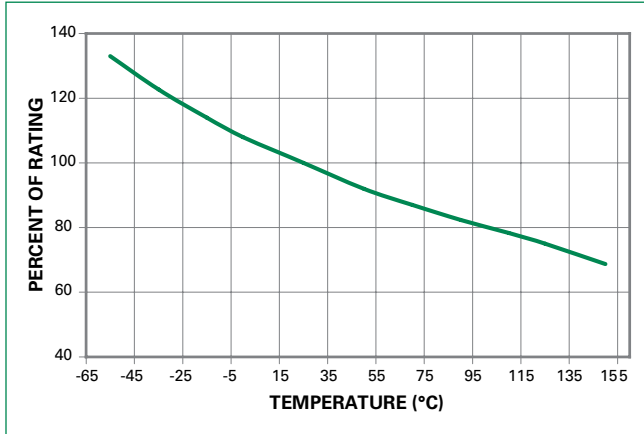
Devices designed to carry out rated current for 4 hours minimum. It is recommended that devices be operated continuously at no more than 80% rated current. See "Temperature Re-rating Curve" for additional re-rating information.

Devices designed to be mounted with marking code facing up.

# 441A Series

## AEC-Q200 Qualified > 0603 High I2t Ceramic Fuse

Temperature Re-rating Curve



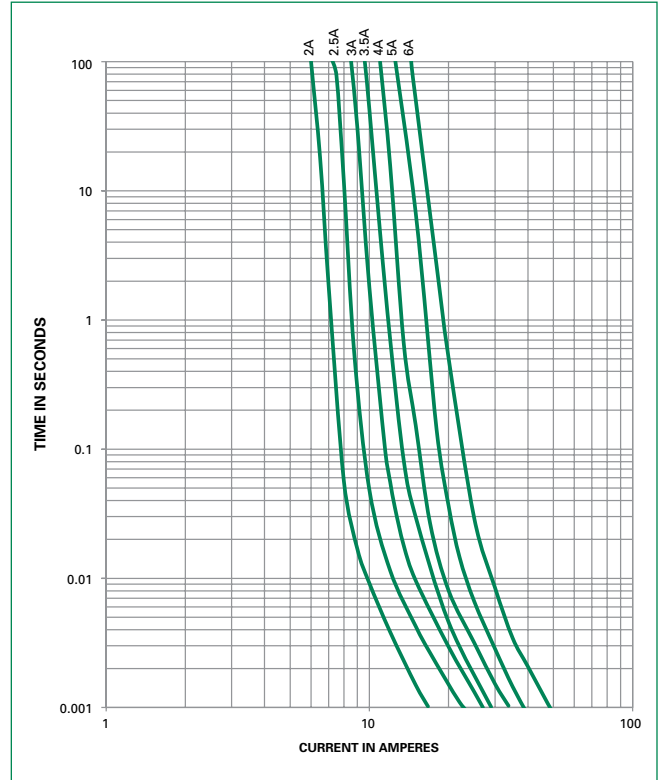
**Note:**

1. Re-rating depicted in this curve is in addition to the standard re-rating of 20% for continuous operation.

For continuous operation at 75 degrees celsius, the fuse should be rerated as follows:

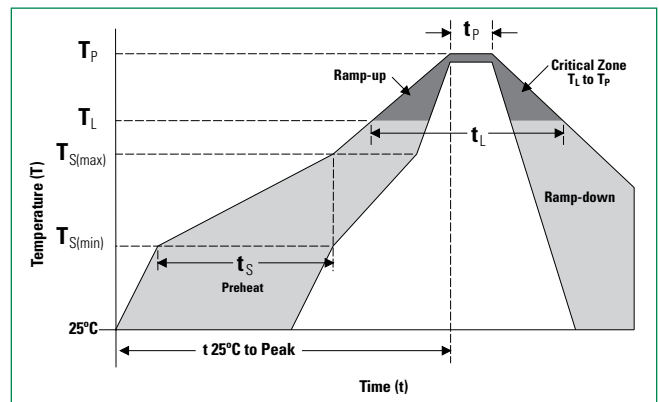
$$I = (0.80)(0.85)I_n = (0.68)I_n$$

Average Time Current Curves



Soldering Parameters

<b>Reflow Condition</b>		Pb – free assembly
<b>Pre Heat</b>	- Temperature Min ( $T_{s(min)}$ )	150°C
	- Temperature Max ( $T_{s(max)}$ )	200°C
	- Time (Min to Max) ( $t_s$ )	60 – 180 seconds
<b>Average Ramp-up Rate (Liquidus Temp (<math>T_L</math>) to peak)</b>		3°C/second max.
<b><math>T_{s(max)}</math> to <math>T_L</math> - Ramp-up Rate</b>		5°C/second max.
<b>Reflow</b>	- Temperature ( $T_L$ ) (Liquidus)	217°C
	- Temperature ( $t_l$ )	60 – 150 seconds
<b>Peak Temperature (<math>T_p</math>)</b>		260 <sup>+0/-5</sup> °C
<b>Time within 5°C of actual peak Temperature (<math>t_p</math>)</b>		10 – 30 seconds
<b>Ramp-down Rate</b>		6°C/second max.
<b>Time 25°C to peak Temperature (<math>T_p</math>)</b>		8 minutes max.
<b>Do not exceed</b>		260°C
<b>Wave Soldering</b>		260°C, 10 seconds max.



# 441A Series

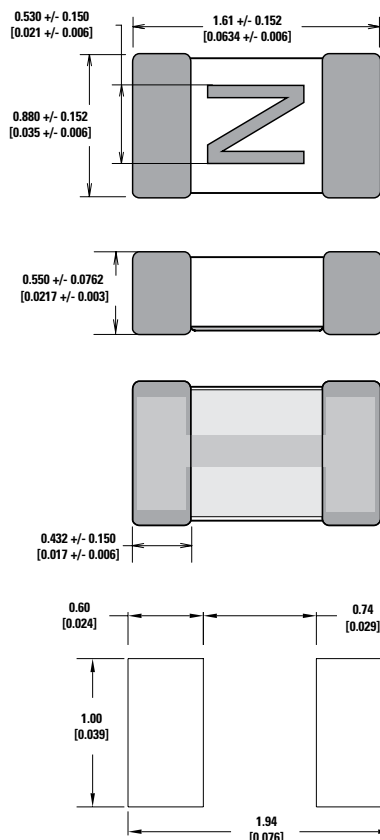
## AEC-Q200 Qualified > 0603 High I2t Ceramic Fuse

### Product Characteristics

<b>Materials</b>	<b>Body:</b> Advanced Ceramic <b>Terminations:</b> Ag / Ni / Sn (100% Lead-free) <b>Element Cover Coating:</b> Lead-free Glass
<b>Moisture Sensitivity Level</b>	IPC/JEDEC J-STD-020, Level 1
<b>Solderability</b>	IPC/ECA/JEDEC J-STD-002, Condition C
<b>Humidity</b>	MIL-STD-202, Method 103, Conditions D
<b>Resistance to Solder Heat</b>	MIL-STD-202, Method 210, Condition B
<b>Moisture Resistance</b>	MIL-STD-202, Method 106
<b>Thermal Shock</b>	MIL-STD-202, Method 107, Condition B
<b>Mechanical Shock</b>	MIL-STD-202, Method 213, Condition A
<b>Vibration</b>	MIL-STD-202, Method 201
<b>Vibration, High Frequency</b>	MIL-STD-202, Method 204, Condition D
<b>Dissolution of Metallization</b>	IPC/ECA/JEDEC J-STD-002, Condition D
<b>Terminal Strength</b>	IEC 60127-4

<b>High Temperature Storage</b>	MIL-STD-202, Method 108 with exemptions
<b>Thermal Shock Test</b>	JESD22 Method JA-104, Test Conditions B and N
<b>Biased Humidity</b>	MIL-STD-202, Method 103, 85C/85% RH with 10% operating power for 1000 hrs
<b>Operational Life</b>	MIL-STD 202, Method 108, Test Condition D
<b>Resistance to Solvents</b>	MIL-STD-202, Method 215
<b>Mechanical Shock</b>	MIL-STD-202, Method 213, Test Condition C
<b>High Frequency Vibration</b>	MIL-STD-202, Method 204
<b>Resistance to Soldering Heat</b>	MIL-STD-202, Method 210, Test Condition B
<b>Solderability</b>	JESD22-B102E, Method 1
<b>Terminal Strength for SMD</b>	AEC-Q200-006
<b>Board Flex</b>	AEC-Q200-005
<b>Electrical Characterization</b>	Conducted at minimum, ambient and maximum temperatures

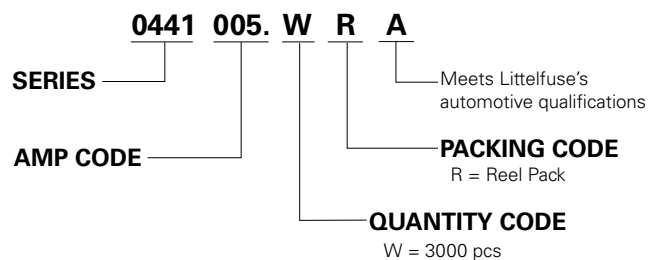
### Dimensions mm (inches)



### Part Marking System

Amp Code	Marking Code
002.	N
02.5	O
003.	P
03.5	R
004.	S
005.	T
006.	U

### Part Numbering System



### Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code
8mm Tape and Reel	EIA-481, IEC 60286-3	3000	WR

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