

# Phase Control Thyristor Module

## Types N4340TJ180MBR to N4340TJ220MBR

### Absolute Maximum Ratings

$V_{RRM}$ $V_{DRM}$ [V]	Type
1800	N4340TJ180MBR
2200	N4340TJ220MBR

	VOLTAGE RATINGS	MAXIMUM LIMITS	UNITS
$V_{DRM}$	Repetitive peak off-state voltage <sup>1)</sup>	1800-2200	V
$V_{DSM}$	Non-repetitive peak off-state voltage <sup>1)</sup>	1800-2200	V
$V_{RRM}$	Repetitive peak reverse voltage <sup>1)</sup>	1800-2200	V
$V_{RSM}$	Non-repetitive peak reverse voltage <sup>1)</sup>	1900-2300	V

	OTHER RATINGS	MAXIMUM LIMITS	UNITS
$I_{T(AV)M}$	Maximum average on-state current, $T_c=55^{\circ}\text{C}$ <sup>2)</sup>	1715	A
$I_{T(AV)M}$	Maximum average on-state current, $T_c=85^{\circ}\text{C}$ <sup>2)</sup>	1110	A
$I_{T(RMS)M}$	Nominal RMS on-state current, $T_c=25^{\circ}\text{C}$ <sup>2)</sup>	3500	A
$I_{T(d.c.)}$	D.C. on-state current, $T_c=25^{\circ}\text{C}$	2230	A
$I_{TSM}$	Peak non-repetitive surge $t_p=10\text{ms}$ , $V_{rm}=60\%V_{RRM}$ <sup>3)</sup>	55	kA
$I_{TSM2}$	Peak non-repetitive surge $t_p=10\text{ms}$ , $V_{rm}\leq 10\text{V}$ <sup>3)</sup>	60	kA
$I^2t$	$I^2t$ capacity for fusing $t_p=10\text{ms}$ , $V_{rm}=60\%V_{RRM}$ <sup>3)</sup>	$15.1\times 10^6$	$\text{A}^2\text{s}$
$I^2t$	$I^2t$ capacity for fusing $t_p=10\text{ms}$ , $V_{rm}\leq 10\text{V}$ <sup>3)</sup>	$18.3\times 10^6$	$\text{A}^2\text{s}$
$(di/dt)_{cr}$	Critical rate of rise of on-state current <sup>4)</sup>	(continuous, 50Hz)	100
		(repetitive, 50Hz, 60s)	200
		(non-repetitive)	400
$V_{RGM}$	Peak reverse gate voltage	5	V
$P_{G(AV)}$	Mean forward gate power	5	W
$P_{GM}$	Peak forward gate power	30	W
$V_{ISOL}$	Isolation Voltage <sup>5)</sup>	3000	V
$T_{vj\ op}$	Operating temperature range	-40 to +125	$^{\circ}\text{C}$
$T_{stg}$	Storage temperature range	-40 to +150	$^{\circ}\text{C}$

### Notes:

- De-rating factor of 0.13% per  $^{\circ}\text{C}$  is applicable for  $T_{vj}$  below  $25^{\circ}\text{C}$ .
- Single phase; 50 Hz,  $180^{\circ}$  half-sinewave.
- Half-sinewave,  $125^{\circ}\text{C}$   $T_{vj}$  initial.
- $V_D = 67\% V_{DRM}$ ,  $I_{TM}=2000\text{A}$ ,  $I_{FG} = 2\text{A}$ ,  $t_r \leq 0.5\mu\text{s}$ ,  $T_c = 125^{\circ}\text{C}$ .
- AC RMS voltage, 50 Hz, 1min test

## Characteristics

	PARAMETER	MIN.	TYP.	MAX.	TEST CONDITIONS <sup>1)</sup>	UNITS
V <sub>TM</sub>	Maximum peak on-state voltage	-	-	1.35	I <sub>TM</sub> =4300A	V
V <sub>TM</sub>	Maximum peak on-state voltage	-	-	2.12	I <sub>TM</sub> =13000A	V
V <sub>T0</sub>	Threshold voltage	-	-	0.886		V
r <sub>T</sub>	Slope resistance	-	-	0.105		mΩ
(dv/dt) <sub>cr</sub>	Critical rate of rise of off-state voltage	1000	-	-	V <sub>D</sub> = 80% V <sub>DRM</sub> , linear ramp, Gate o/c	V/μs
I <sub>DRM</sub>	Peak off-state current	-	-	200	Rated V <sub>DRM</sub>	mA
I <sub>RRM</sub>	Peak reverse current	-	-	200	Rated V <sub>RRM</sub>	mA
V <sub>GT</sub>	Gate trigger voltage	-	-	3.0	T <sub>J</sub> =25°C	V
I <sub>GT</sub>	Gate trigger current	-	-	300	V <sub>D</sub> =10V, I <sub>T</sub> =3A	mA
V <sub>GD</sub>	Gate non-trigger voltage	-	-	0.25	Rated V <sub>DRM</sub>	V
I <sub>H</sub>	Holding current	-	-	1000	T <sub>vj</sub> = 25°C	mA
t <sub>gd</sub>	Gate-controlled turn-on delay time	-	0.7	1.5	V <sub>D</sub> =67% V <sub>DRM</sub> , I <sub>T</sub> =2000A, di/dt=10A/μs,	μs
t <sub>gt</sub>	Turn-on time	-	2.0	4.0	I <sub>FG</sub> =2A, t <sub>r</sub> =0.5μs, T <sub>J</sub> =25°C	μs
Q <sub>rr</sub>	Recovered Charge		6700	7400	I <sub>TM</sub> =4000A, t <sub>p</sub> =2000μs, di/dt=10A/μs, V <sub>r</sub> =50V	μC
Q <sub>ra</sub>	Recovered Charge, 50% chord		3400	-		μC
I <sub>rm</sub>	Reverse recovery current		180	-		A
t <sub>rr</sub>	Reverse recovery time, 50% chord		38	-		μs
R <sub>thJC</sub>	Thermal resistance, junction to case	-	-	0.0306		K/W
R <sub>thCH</sub>	Thermal resistance, case to heatsink	-	-	0.0035		K/W
F <sub>1</sub>	Mounting torque (to heatsink) <sup>2)</sup>	16	-	23		Nm
F <sub>2</sub>	Mounting torque (to terminals) <sup>3)</sup>	15	-	20		Nm
W <sub>t</sub>	Weight	-	8.14	-		kg

### Notes:

- 1) Unless otherwise indicated T<sub>vj</sub>=125°C.
- 2) Heatsink use M10.
- 3) Terminals use M12.

## Notes on Ratings and Characteristics

### 1.0 Voltage Grade Table

Voltage Grade	$V_{DRM}$ $V_{DSM}$ $V_{RRM}$ V	$V_{RSM}$ V	$V_D$ $V_R$ DC V
18	1800	1900	1080
22	2200	2300	1320

### 2.0 Extension of Voltage Grades

This report is applicable to other voltage grades when supply has been agreed by Sales/Production.

### 3.0 De-rating Factor

A blocking voltage de-rating factor of 0.13%/°C is applicable to this device for  $T_{vj}$  below 25°C.

### 4.0 Repetitive dv/dt

Standard dv/dt is 1000V/μs.

### 5.0 Snubber Components

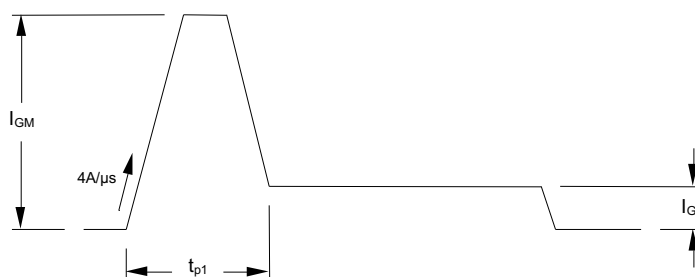
When selecting snubber components, care must be taken not to use excessively large values of snubber capacitor or excessively small values of snubber resistor. Such excessive component values may lead to device damage due to the large resultant values of snubber discharge current. If required, please consult the factory for assistance.

### 6.0 Rate of rise of on-state current

The maximum un-primed rate of rise of on-state current must not exceed 400A/μs at any time during turn-on on a non-repetitive basis. For repetitive performance, the on-state rate of rise of current must not exceed 200A/μs at any time during turn-on. Note that these values of rate of rise of current apply to the total device current including that from any local snubber network.

### 7.0 Gate Drive

The nominal requirement for a typical gate drive is illustrated below. An open circuit voltage of at least 30V is assumed. This gate drive must be applied when using the full di/dt capability of the device.



The magnitude of  $I_{GM}$  should be between five and ten times  $I_{GT}$ , which is shown on page 2. Its duration ( $t_{p1}$ ) should be 20μs or sufficient to allow the anode current to reach ten times  $I_L$ , whichever is greater. Otherwise, an increase in pulse current could be needed to supply the necessary charge to trigger. The 'back-porch' current  $I_G$  should remain flowing for the same duration as the anode current and have a magnitude in the order of 1.5 times  $I_{GT}$ .

## 8.0 Computer Modelling Parameters

### 8.1 Thyristor dissipation calculations

$$I_{AV} = \frac{-V_{T0} + \sqrt{V_{T0}^2 + 4 \cdot ff^2 \cdot r_T \cdot W_{AV}}}{2 \cdot ff^2 \cdot r_T} \quad \text{and:} \quad W_{AV} = \frac{\Delta T}{R_{th}}$$

$$\Delta T = T_{j\max} - T_C$$

Where  $V_{T0} = 0.886V$ ,  $r_T = 0.105m\Omega$ .

$R_{th}$  = Supplementary thermal impedance, see table below and

$ff$  = Form factor, see table below.

Supplementary Thermal Impedance (Junction to Case)				
Conduction Angle	60°	120°	180°	d.c.
Square wave	0.030619	0.030616	0.030614	0.0306
Sine wave	0.030617	0.030615	0.030611	

Form Factors				
Conduction Angle	60°	120°	180°	d.c.
Square wave	2.449	1.732	1.414	1
Sine wave	2.778	1.879	1.57	

### 8.2 Calculating thyristor $V_T$ using ABCD coefficients – For loss calculations

The on-state characteristic,  $I_T$  vs.  $V_T$ , is represented in two ways;

- the well established  $V_{T0}$  and  $r_T$  tangent used for rating purposes and
- a set of constants A, B, C, D, forming the coefficients of the representative equation for  $V_T$  in terms of  $I_T$  given below:

$$V_T = A + B \cdot \ln(I_T) + C \cdot I_T + D \cdot \sqrt{I_T}$$

The constants, derived by curve fitting software, are given below for both hot and cold characteristics. The resulting values for  $V_T$  agree with the true device characteristic over a current range, which is limited to that plotted.

25°C Coefficients		125°C Coefficients	
A	1.374601	A	0.08080101
B	-0.0800689	B	-0.02039101
C	$2.96792 \times 10^{-5}$	C	$4.68133 \times 10^{-5}$
D	$8.05124 \times 10^{-3}$	D	$7.21434 \times 10^{-3}$

### 8.3 D.C. Thermal Impedance Calculation

$$r_t = \sum_{p=1}^{p=n} r_p \cdot \left( 1 - e^{\frac{-t}{\tau_p}} \right)$$

Where  $p = 1$  to  $n$

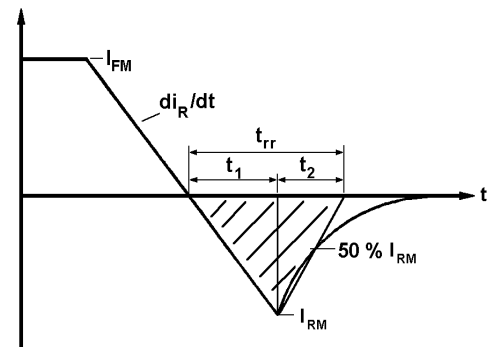
- $n$  = number of terms in the series and
- $t$  = Duration of heating pulse in seconds.
- $r_t$  = Thermal resistance at time  $t$ .
- $r_p$  = Amplitude of  $p$ th term.
- $\tau_p$  = Time Constant of  $r_{th}$  term.

The coefficients for this device are shown in the tables below:

D.C. Junction to Case			
Term	1	2	3
$r_p$	0.01981779	0.009602212	0.001187377
$\tau_p$	128.6835	15.59559	1.860866

### 9.0 Reverse recovery ratings

(i)  $Q_{ra}$  is based on 50%  $I_{RM}$  chord as shown in Fig. 1



**Fig. 1**

(ii)  $Q_{rr}$  is based on a 150  $\mu s$  integration time i.e.

$$Q_{rr} = \int_0^{150 \mu s} i_{rr} \cdot dt$$

(iii)

$$K \text{ Factor} = \frac{t_1}{t_2}$$

## Curves

Figure 1 – On-state characteristics of Limit device

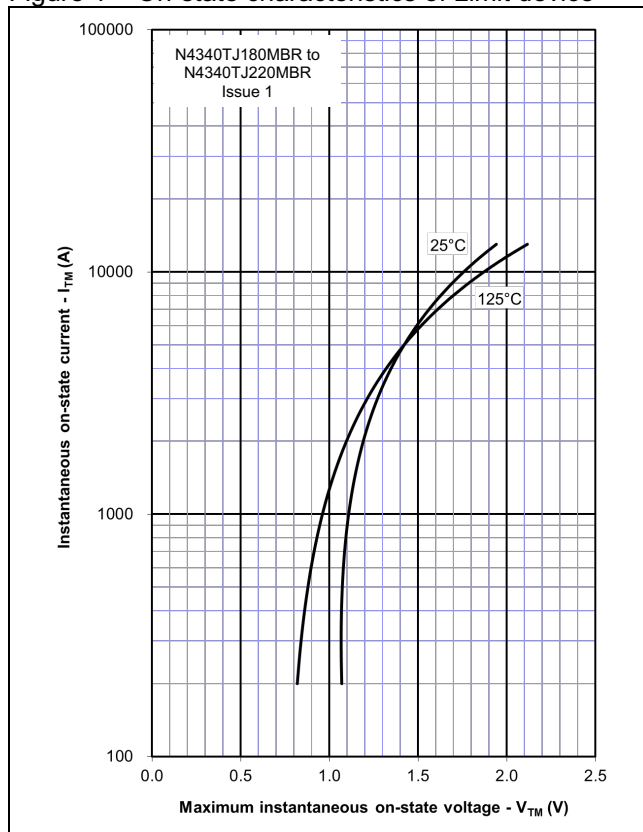


Figure 2 – Transient thermal impedance

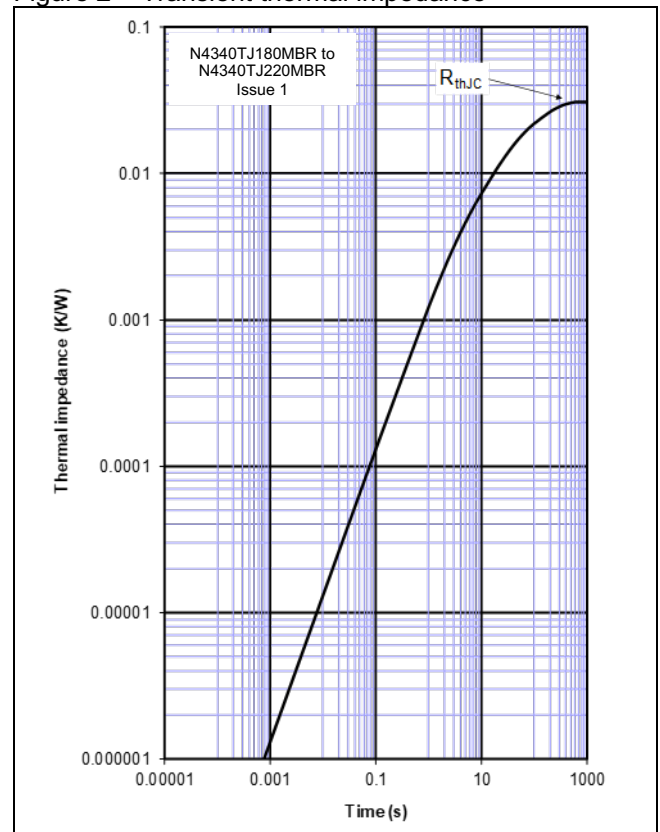


Figure 3 – Gate characteristics – Trigger limits

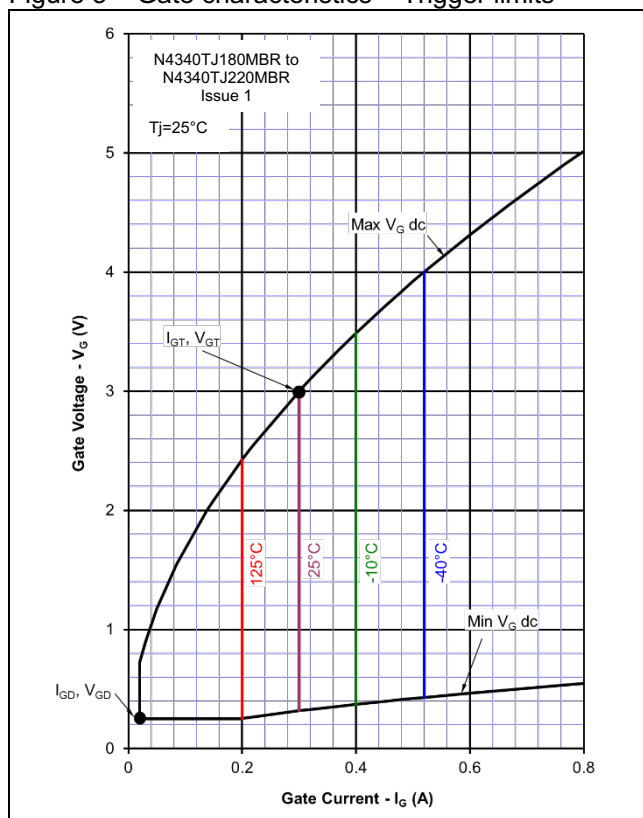


Figure 4 – Gate characteristics – Power curves

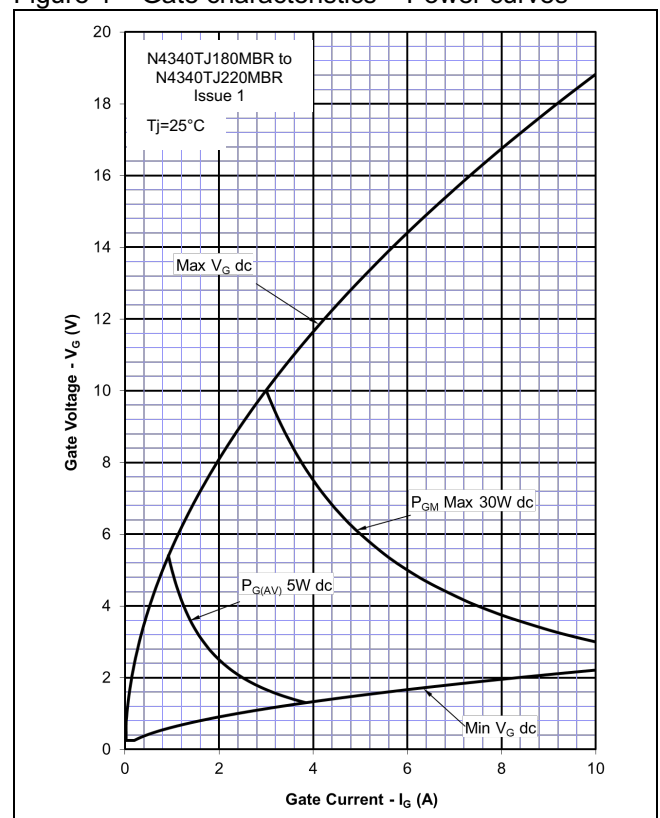


Figure 5 – On-state current vs. Power dissipation – Sine wave

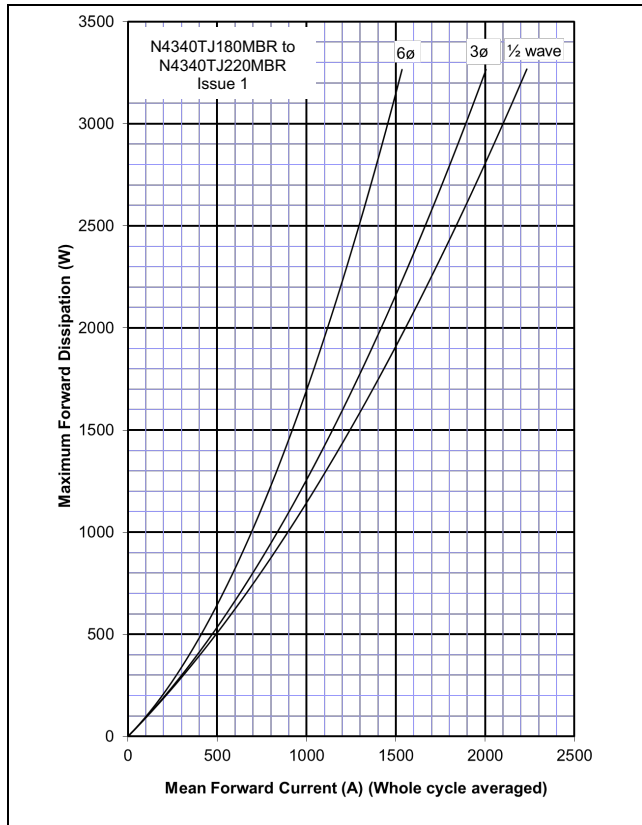


Figure 6 – On-state current vs. Heatsink temperature – Sine wave

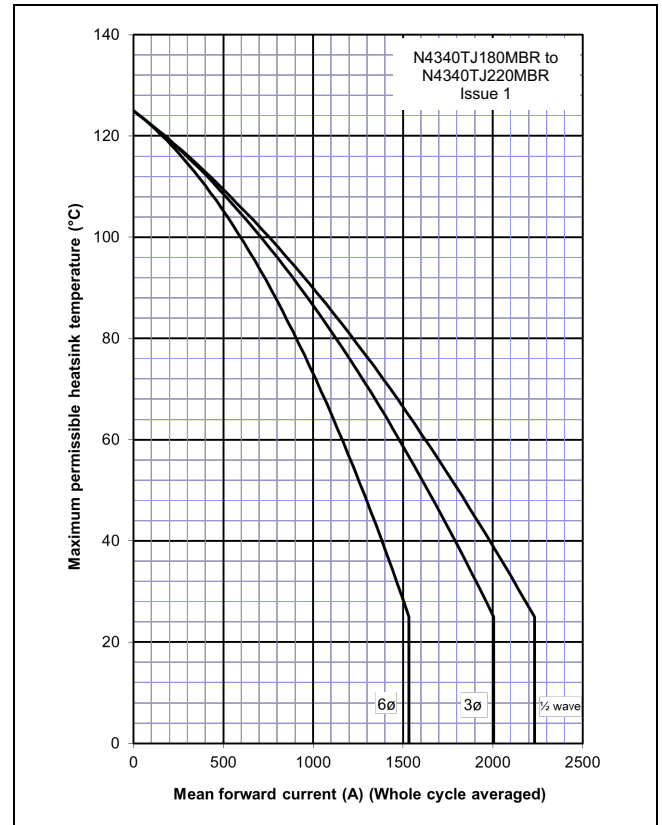


Figure 7 – On-state current vs. Power dissipation – Square wave

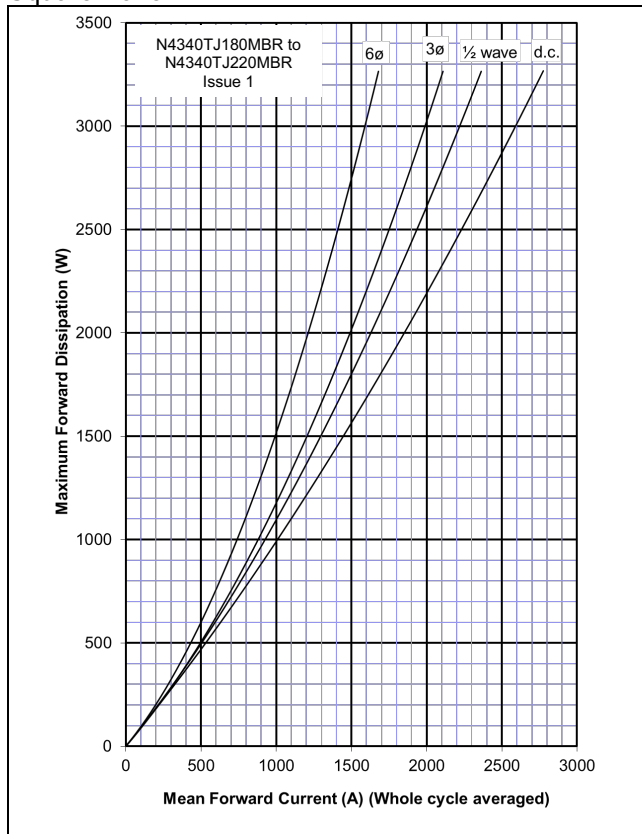


Figure 8 – On-state current vs. Heatsink temperature – Square wave

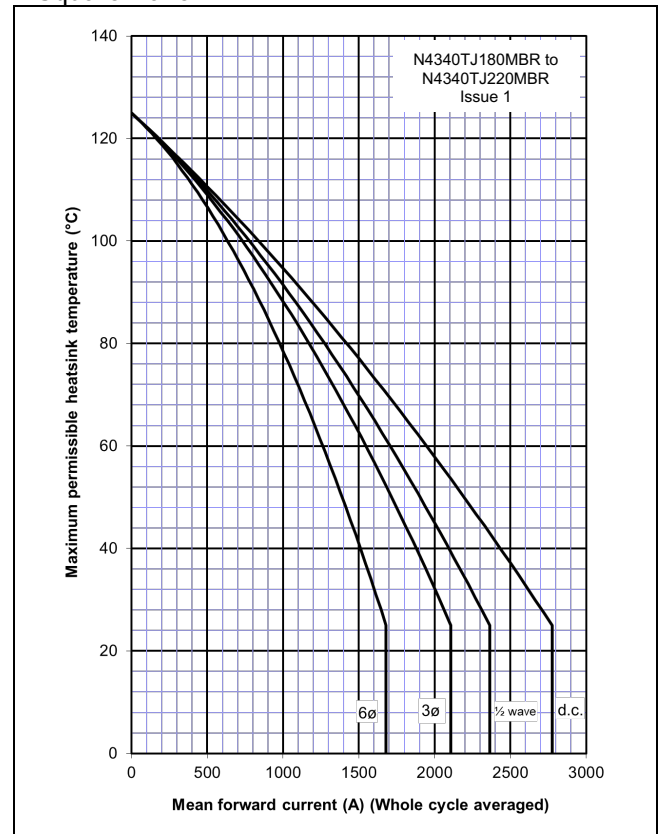
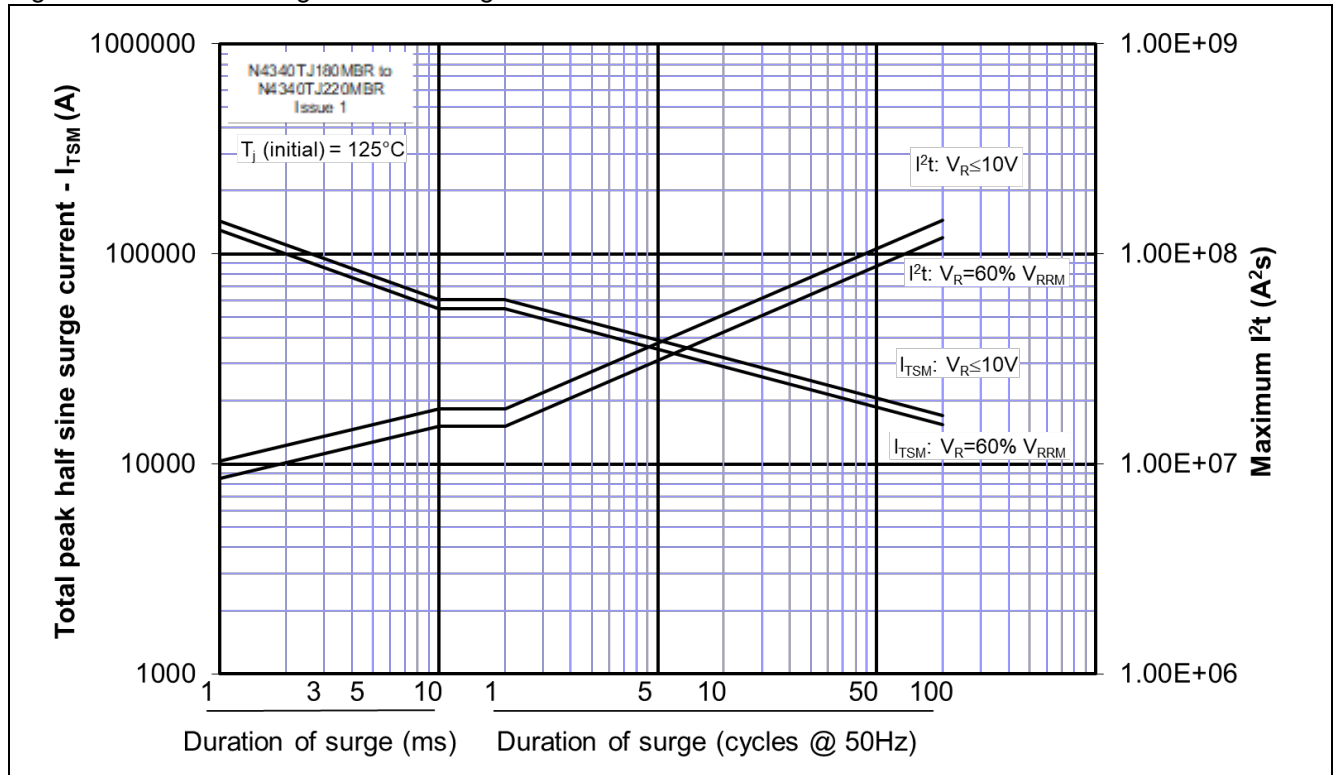
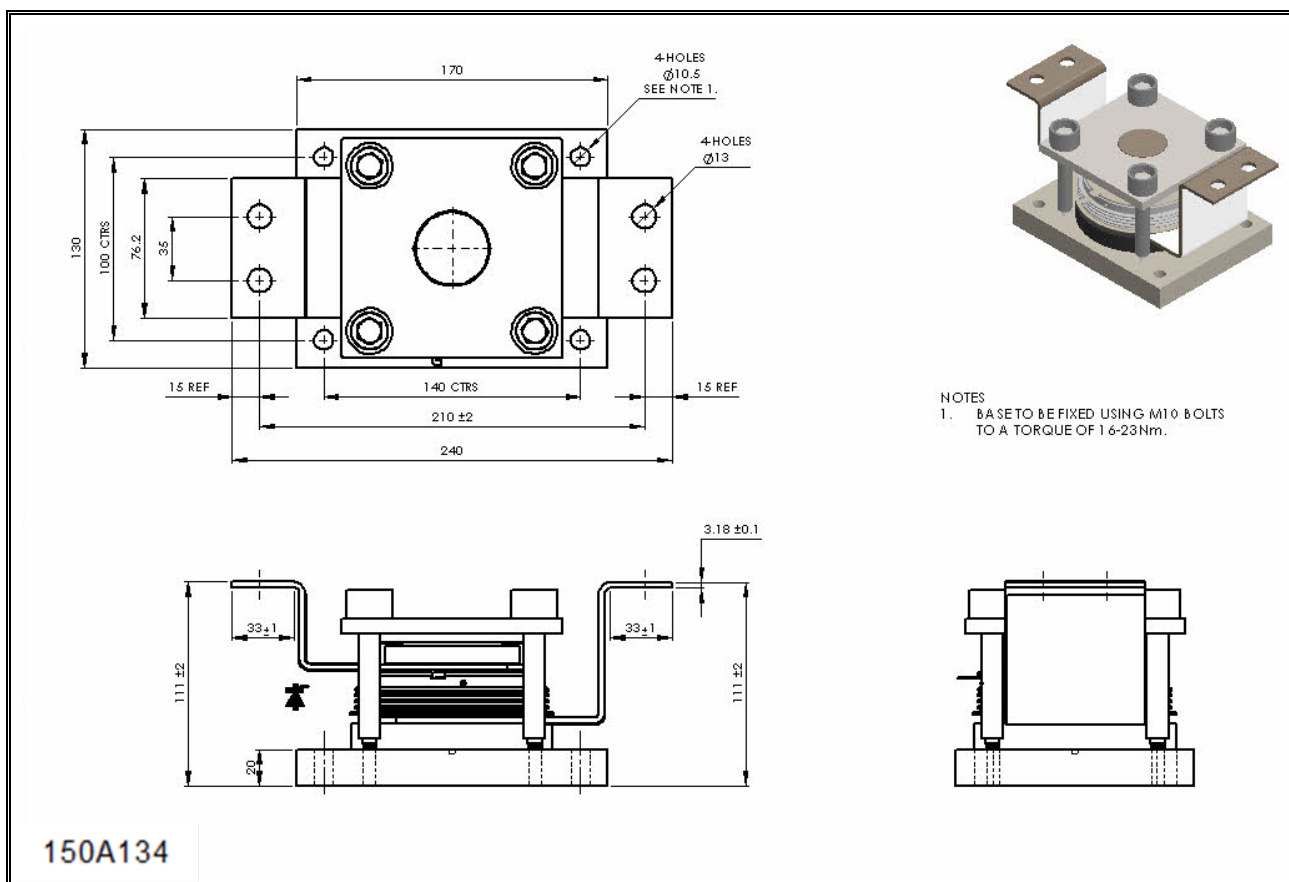


Figure 9 – Maximum surge and  $I^2t$  Ratings





## Outline Drawing & Ordering Information



### ORDERING INFORMATION

(Please quote 11 digit code as below)

N	4340	TJ	◆◆	0	MBR
Fixed Type Code	Nominal Current Rating	TJ=26mm clamp height	Voltage code $V_{RRM}/100$ 18 and 22	Fixed Type Code	Fixed Configuration code

Typical order code: N4340TJ180MBR, 1800V  $V_{DRM}$ ,  $V_{RRM}$  thyristor module

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