





Features & Benefits

- RoHS compliant and Lead-
- High Interrupt Rating

Description

■ Small size

■ High current

Littelfuse 527 series fuse is specifically designed and tested to the circuit protection needs of compact auto electronics applications, which is 500 Vac rated with remarkable interrupting rating.

- High voltage
- High breaking capacity

Additional Information







Resources

Accessories

Samples

Applications

On-Board Charger (OBC)

Agency Approvals

Agency	Agency File Number	Ampere Range
c FL ° us	E10480	30 A - 50 A

Electrical Characteristics

% of Ampere Rating	Ampere Rating	Opening Time at 25°C
100%	30 A - 50 A	4 hours, Min.
135%	30 A - 40 A	60 minutes, Max.
200%	30 A - 50 A	120 seconds, Max.

Electrical Specifications

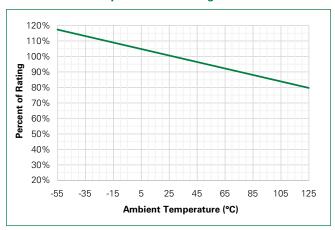
Ampere Amp	Max Voltage Rating	Interrupting Rating	Nominal Code Resistance	Nominal Melting	Agency Approvals	
(A)	Code	(V)	(AC/DC)	(Ohm)	I ² t (A ² sec)	c 'RL °us
30	030.	500VAC	500VAC 10kA@500VAC*	0.0028	700	X
40	040.			0.0020	1090	X
50	050.	305VAC	10kA@305VAC	0.0014	2460	X

* 10kA@500VDC also available for 30 A rating with minimum 200% fusing current @500VDC. Unless otherwise stated, all specifications are referenced at room ambient temperature.



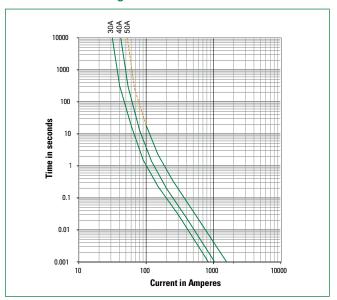
527 Series Lead-free > 6x32mm Fuse

Temperature Re-rating Curve



Rerating depicted in this curve is in addition to the standard derating of 25% for continuous operation.

Average Time Current Curves

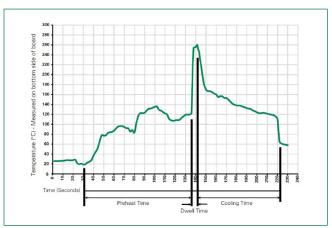


For 50 A rating, it may not break current consistently when overload current is less than 200% I_h (represented by dotted portion of this Time Current Curve), as may be arc current continuously pass through fuse under this condition. Not recommended for conditions requiring overloads of below 200% I_h.

Product Characteristics

Materials	Body: Glass fiber Cap: Ni plated copper alloy Terminal: Tin plated copper alloy
Mechanical Shock	MIL-STD-202, Method 213, Test Condition I (100 G's peak for 6 milliseconds)
Solderability	Reference MIL-STD-202 method 208
Product Marking	Cap 1: Brand logo, current and voltage ratings Cap 2: Agency approval marks
Resistance to Solder Heat	MIL-Std 202 Method 210 Test Condition B (10 sec at 260 °C)
Operating Temperature	-55 °C to +125 °C
Thermal Shock	MIL-STD-202G, Method 107G, Test condition B
Vibration	MIL-STD-202G, Method 201A
Moisture Resistance	MIL-STD-202G, Method 103B, Test condition A
Salt Spray	MIL-STD-202G, Method 101E, Test condition B

Soldering Parameters-Wave Soldering



Wave Parameter	Lead-Free Recommendation
Preheat:	
(Depends on Flex Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum	100 °C
Temperature Maximum	150 °C
Preheat Time	60-180 seconds
Solder Pot Temperature	260 °C Maximum
Solder Dwell Time	2–5 seconds

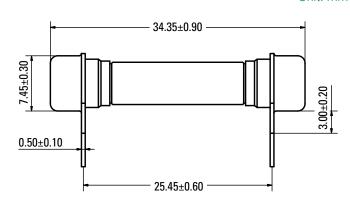
Recommended Hand-Solder Parameters: Solder Iron Temperature: 350 $^{\circ}\text{C}$ +/- 5 $^{\circ}\text{C}$

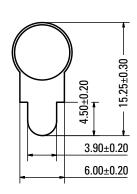
Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

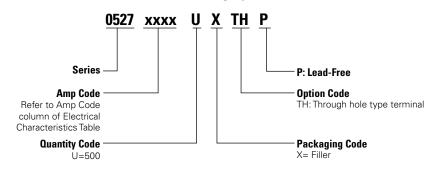


Dimensions Unit: mm





Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Reel Size	
527 Through hole terminal					
Tray	NA	500	NA	NA	

Disclaimer Notice - Information furnished is believed to be accurate and reliable. However, users should independently evaluate the suitability of and test each product selected for their own applications. Littelfuse products are not designed for, and may not be used in, all applications. Read complete Disclaimer Notice at http://www.littelfuse.com/disclaimer-electronics.

